

OVERMOLDED® STOCK
for Savage Bolt Action Rifles

HOGUE®

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1. Before starting to work, make sure the firearm is unloaded.

2. The Hogue OverMolded® rifle stock comes assembled in a "New Feed System" rifle configuration. Remove the three "action" screws and lift the old stock off. With a reasonable prying object, remove the blind magazine up and out of the stock (Figure A), then install the magazine in your new Hogue stock the same way it was in the original stock.

3. If your rifle utilizes a detachable magazine or has a floor plate, either will come out of the original stock after the three action screws are removed. Install all of these parts into the Hogue stock the same as they were removed. Stand rifle on butt while applying downward pressure on barrel, tighten the front action screw first, then middle screw, etc. This better seats the recoil lug for accuracy.

4. To install an "Old Feed System" blind magazine rifle into the Hogue stock, remove rifle from original stock as outlined above. Remove the magazine spacer from the Hogue stock (Figure B). The trigger guard spacer provided may need to be installed depending on the version of trigger guard your rifle has. Place the spacer between the stock pillar and the trigger guard for a flush fit (Figure B).

5. To install the Hogue stock on a short action "Old Feed System" rifle, the front pillar will need to be rotated for proper screw hole alignment. Press the pillar out from inside the action channel with a suitable punch, rotate 180° and press back in (Figure B). A rifle with a factory wood stock will need to have the pillar flipped to accommodate the longer screw, or shorten yours to fit. The screw must not protrude into the receiver, as it could interfere with bolt function.

TIPS:

For best accuracy potential, torque the front and middle screws to 55-65 inch lbs and the rear screw to 15 inch lbs.

If your rifle is an old style rifle, blind magazine utilizing an external magazine cover plate screwed in place with the action screws. The cover plate will not be needed with your new Hogue stock.

If desired, the thin elastomer dust cover for the cocking indicator may be trimmed for a custom fit (Figure B).

NOTES:

The Hogue OverMolded® Savage stock is not designed for the side push button magazine release. However, replacing the magazine and magazine well with the correct blind magazine box (available from Savage) will allow use of the Hogue OverMolded stock.

If you are not comfortable with any of these procedures, please see your local gunsmith.

IMPORTANT!

Check all functions of your firearm after installation. Test fire your firearm. This is especially important if firearm is to be used for law enforcement duty.

