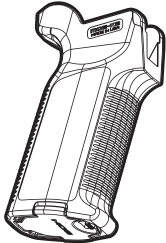




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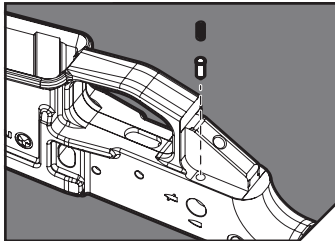
## MOE K2-XL<sup>®</sup> GRIP - AR15/M4



MAG165 - MOE K2-XL Grip - AR15/M4

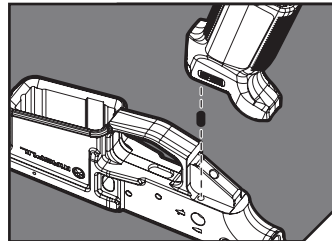
## INSTALLATION INSTRUCTIONS

**⚠ WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.**



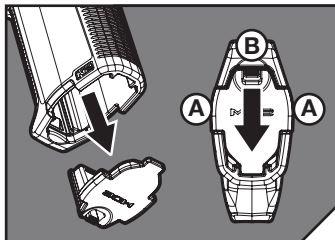
### STEP 1: REMOVE ORIGINAL GRIP

Turn rifle upside down. Remove original grip per armory guidelines, taking care not to lose the *fire control selector/safety detent parts* held in place by the grip. Remove *selector spring*, leaving the *selector detent* in place.



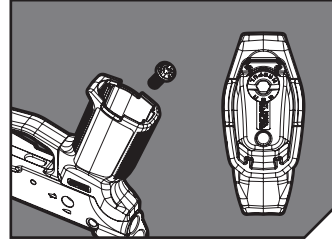
### STEP 3: POSITION GRIP

Verify *selector detent* is in the receiver and install *selector spring* in the *Grip Body* right side top hole. Fit *MOE K2-XL Grip* onto lower receiver, making sure the *selector spring* engages the receiver hole without binding.



### STEP 2: REMOVE GRIP CAP

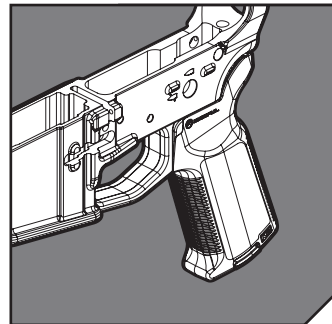
To remove the *Grip Cap*, use thumb and middle finger to hold the *Cap Extensions* that stick out either side (A). Using index finger, push the *Cap Locking Tab* (B) towards the rear of the grip at the same time pulling the *Cap* down and free of the *Grip Body*.



### STEP 4: INSTALL MOE K2-XL GRIP

Using a *flat-head screw driver* or *3/16 hex drive allen wrench*, install the supplied *Pan-Head Screw* through the front hole and hand tighten to receiver. Reinstall *Grip Cap*.

*A locking compound is factory applied to prevent loosening. DO NOT re-use original mounting screw/lock washer.*



### STEP 5: VERIFY INSTALL

**⚠ IMPORTANT: Test safety selector and general function prior to firing.**

Perform final inspection including function check per *US Army TM 9-1005-319-23&P Unit and Direct Support Maintenance Manual (3-97)* to verify proper weapon function.

*Always test fire your weapon before using it in an operational environment.*