



# PRODUCT

## INSTALLATION GUIDE

Marlin Fiberforce Stock

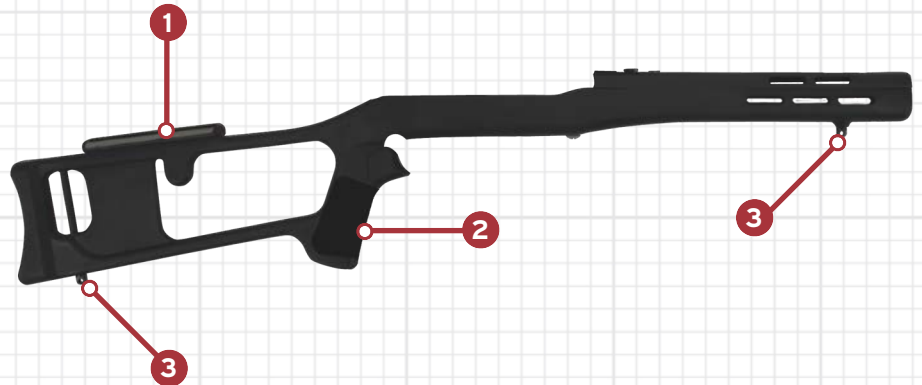
MAR3000 A.2.20.1280 A.2.40.1280

### Contents Included

3M Soft Touch Cheekrest Pad

Sure-Grip Textured Pad for Improved Grip

Two Sling Swivel Studs



### Installed on Firearm





Hardware Included

- [1] 8-32 x 2" Machine Screw

Tools Needed

- Flat Head Screwdriver
- Phillips Head Screwdriver

**Warning:** When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. ATI is not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. ATI is not responsible for components that are damaged due to improper installation.

A Stock Installation

Point the rifle in a safe direction and place the safety in the "on" position. Next remove the magazine, pull back, and carefully inspect the chamber to be sure the rifle is unloaded.

**NOTE:** Fits all Marlin semi-auto .22 rifles, both old and new styles, tube and clip fed. Models 60, 75, 990, 995. For proper fit, you may need to remove some material to fit on various Marlin Models. Will not fit the Marlin Model 795.

1 Begin by using a flathead screwdriver and unscrewing the (2) take-down screws from the underside of your Marlin as seen in Figure 1.



2 Next, lift the barreled action out of the old stock as seen in Figure 2.



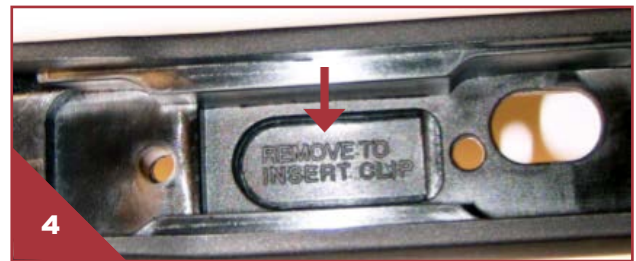


**A** Stock Installation -Continued

**3** Remove the trigger group retaining screws as seen in Figure 3.  
**NOTE:** Secure the flange nut while removing the screw. Lift the trigger group from the old stock. The flange nut must be inverted for use in the new stock.



**4** For clip-fed rifles, remove the oval recessed area in the bottom of the stock, just forward of the trigger assembly opening as seen in Figure 4. Stock material is easily removed with most common woodworking tools, drills and files.



**5** Install the trigger assembly into the ATI Fiberforce stock, (the snug fit is intentional), and reinstall the flange nut and trigger retaining screw that was removed in Step 3 as seen in Figure 5.



**6** Next, install the upper handguard onto the barrel as seen in Figure 6.





**A** Stock Installation -Continued

**7** With the handguard in place on the barreled action, align the front tabs of the stock to the front slot of the handguard. Continue to match tabs and slots until the top handguard sets with the stock and barrel assembly as seen in Figure 7.



**8** Install and tighten the take down screw that was removed in step 1 using a Flat Head Screwdriver as seen in Figure 8.



**9** Install the front portion of the grip by sliding into place and then snapping the grip onto the fiberforce stock handle as seen in Figure 9.





**A** Stock Installation -Continued

**10** Install the cone-shaped #8/32 x 2" screw through the trigger assembly, because this screw passes through the hole in the rear of the trigger assembly, it may be necessary to loosen the front screw of the trigger assembly. Tighten with a phillips head screwdriver until snug as seen in Figure 10.



**B** Adhesive Pad Installation

**1** Begin by using the supplied alcohol swab to clean the cheekrest area on both sides of the stock as seen in Figure 1.





**B** Adhesive Pad Installation -Continued

**2** Wait 30 minutes until the alcohol is dried. Remove the backing from the adhesive pad and align the pad to the stock as seen in Figure 2.



**3** Continue to align the pad to the stock. Keep slight tension on the pad and bring the the pad around the surface of the stock as seen in Figure 3.





**B** Adhesive Pad Installation -Continued

- 4 Use your thumb to remove any air bubbles in the pad and to firmly press and secure the adhesive pad onto the cheekrest as seen in Figure 4.



**C** Soft Touch Cheekrest Pad Installation

- 1 Begin by using the supplied alcohol swab to clean the cheekrest area on both sides of the stock as seen in Figure 1.





**C** Soft Touch Cheekrest Pad Installation -Continued

**2** Wait 30 minutes until the alcohol is dried. Remove the backing from the adhesive pad and align the pad to the stock as seen in Figure 2.



**3** Continue to align the pad to the stock. Keep slight tension on the pad and bring the pad around the surface of the stock as seen in Figure 3.



**4** Use your thumb to remove any air bubbles in the pad and to firmly press and secure the adhesive pad onto the cheekrest as seen in Figure 4.

