



Tactical Shotgun Forend



Warning:

When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.

Parts List



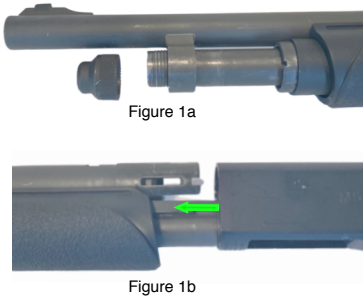
- A. Forend
- B. Forend Adapters (7)
- C. Right/Left Blank Inserts
- D. Right/Left Picatinny Rail

Hardware List



- 1. Screw 6-32 x 3/8" (4)
- 2. Hex Nut 6-32 (4)

1 Barrel Removal



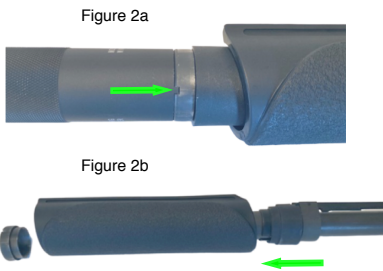
Begin by unscrewing the magazine cap by turning counter clockwise (Figure 1a) and then removing the barrel by pulling it out of the receiver as seen in (Figure 1b).

4 Rail/Blank Insert Installation



Figure 4a

2 OEM Forend Removal



Using the appropriate magazine socket wrench or spanner wrench, unscrew the forend nut as seen in (Figure 2a) and then remove the nut and forend from the slide action tube as seen in (Figure 2b)



Figure 4b

3 Shipping Rib Removal

Prior to installing to the slide action tube, remove all (6) of the shipping ribs using a snips as seen in (Figure 3a) and (3b).

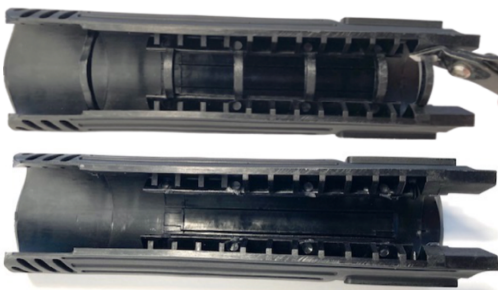


Figure 3a

Figure 3b



Figure 4c



Figure 4d

Option 1: (Picatinny Rail Installation) To install the side picatinny rail onto the tactical forend, begin by sliding the 6-32 hex nut into the pocket on the inside of forend as seen in (Figure 4a). Be sure to hold the nut with your finger to prevent the hex nut from sliding out of place. Next, install the side rail onto the slot on the outside of the forend and using the supplied 6-32 x 3/8" screw, tighten to the hex nut on the inside of the rail as seen in (Figure 4b). Repeat for the other side rail. (Note: Each rail is labeled with a R&L)

Option 2: (Blank Insert Installation) To install the blank inserts, place the blanks into the left and right slot of forend as seen in (Figure 4c and 4d). (Note: Each blank is labeled with a R&L)



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5 Front/Rear Adapter Rib Removal

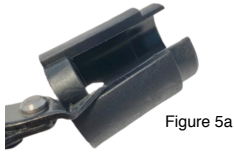


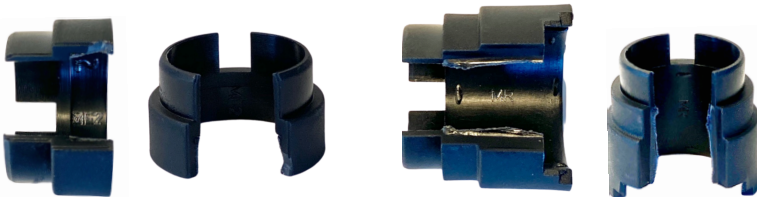
Figure 5a



Figure 5b

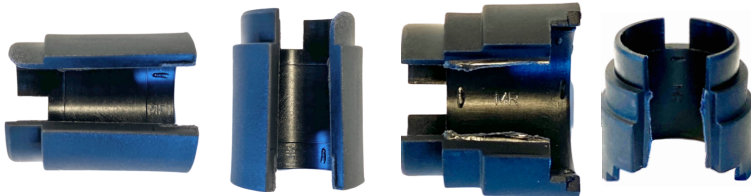
Begin by removing the shipping ribs from the front and rear adapter using a snips as seen in (Figure 5a & 5b)

6 Front/Rear Adapter Selection



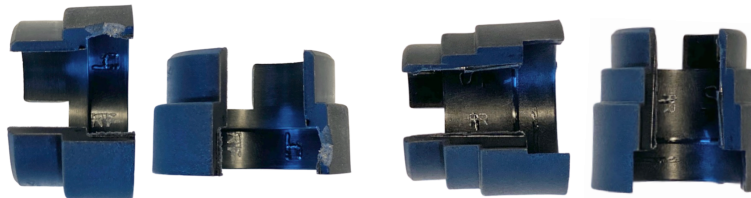
Front Mossberg Short - MF2

Rear Mossberg Short - MR3



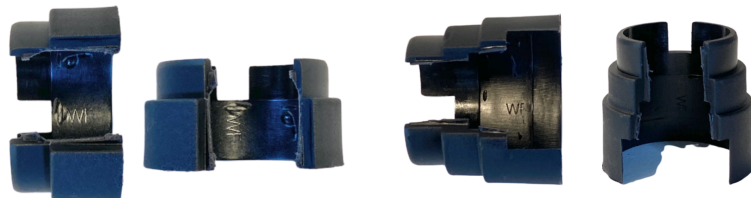
Front Mossberg Long - MF1

Rear Mossberg Long - MR3



Front Remington 870 - RF4

Rear Remington 870 - RR5



Front Winchester 1200/1300/SXP - WF6

Rear Winchester 1200/1300 - WF7



Rear Winchester SXP - MF2

7 Forend Adapter Installation

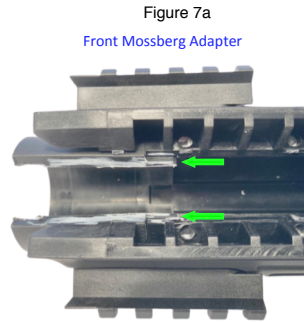


Figure 7a

Front Mossberg Adapter

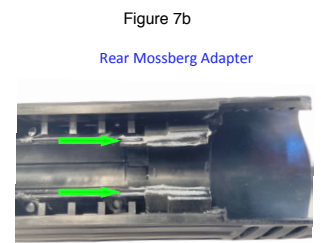


Figure 7b

Rear Mossberg Adapter

Place the front and rear adapters into the forend as seen in (Figure 7a and 7b). Notice in Figure 7a and 7b, the adapters are seated all the way into the forend until the adapter contacts the notches on the forend.

8 Forend to Slide Action Tube Installation

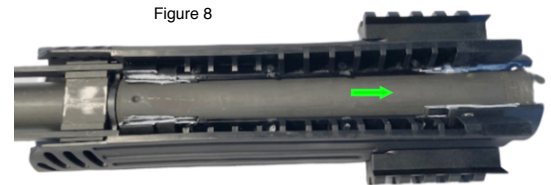


Figure 8

Take the forend and slide onto the magazine tube until the magazine tube is seated all the way into the forend as seen in (Figure 8).

9 Forend Nut/Barrel Installation

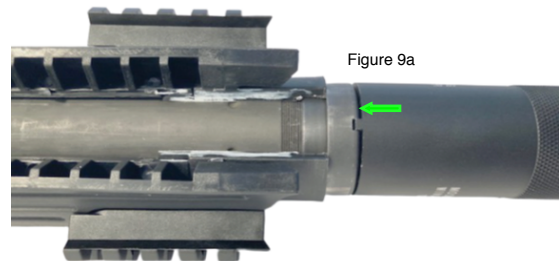


Figure 9a

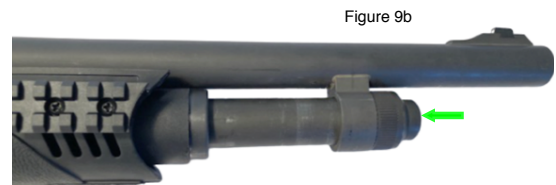


Figure 9b

Take the forend nut and using the appropriate magazine wrench or spanner wrench, tighten the nut to the slide action tube as seen in (Figure 9a). Next, slide the barrel over the slide action tube and seat into the receiver and then tighten the magazine cap onto the tube as seen in (Figure 9b)

**You're finished.
Now enjoy your New Forend!**

**Add additional ATI Accessories to
your Builds!**