



Mosin Nagant Monte Carlo Stock

Installation Instructions

PART# MOI0300,MOI0300C, A.2.30.1300

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Stock Installation

Point the rifle in a safe direction and place the safety in the "on" position. Next remove the magazine, pull back the bolt, and carefully inspect the chamber to be sure the rifle is unloaded.

Step #1

Remove the bolt by lifting the bolt and depressing the trigger then sliding the bolt out towards the rear.



Figure 1

Step #4

Remove the top handguard.



Figure 4

Step #2

Remove the cleaning rod and remove the sling collar.



Figure 2

Step #5

Remove the bottom magazine screw.



Figure 5

Step #3

Remove both the front and rear barrel bands by depressing the retaining springs and sliding them off the front of the stock.

NOTE: Some models of the Mosin Nagant have barrel bands that are held by a screw or retaining pin.



Figure 3

Step #6

Remove the top receiver screw.



Figure 6

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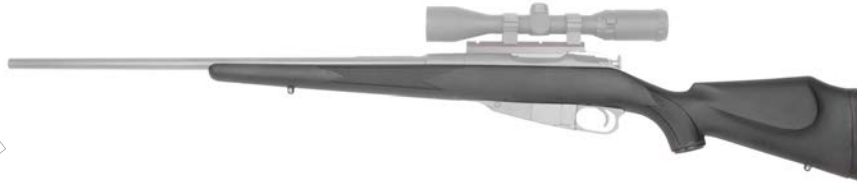
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Stock Installation

Step #7

Remove the barreled action and magazine assembly from the Mosin Nagant wood stock.

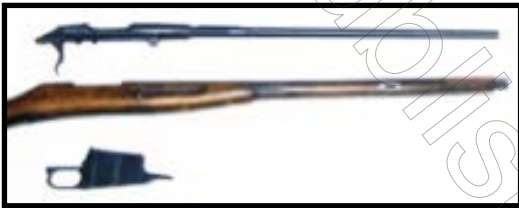


Figure 7

Step #8

Place the barreled action and magazine assembly into the ATI Monte Carlo stock.



Figure 8

Step #9

Reinstall the bottom magazine assembly screw and top receiver screw then tighten using a flathead screwdriver. Be sure to tighten the bottom magazine screw first then tighten the top receiver screw.



Figure 9

Step #10

Reinstall the bolt by depressing the trigger and pushing the bolt forward into the barreled action.



Figure 10

Modification instructions for Rear Sight Clearance on the M-39 "Finnish Heavy Barrel." The rear sight area in the stock must be relieved in order for the barrel to seat

Step #1

Place the barreled action in the stock for positioning. The rear sight assembly on the M-39 rifle will not allow the stock to seat properly.

Step #2

Material must be removed from the shaded areas in order for the stock to seat properly. Cut a slot approx. 1/16" x 5/16" wide x 3/8" deep on both the front left and front right sides of the stock as indicated by Figure 1-A. This may best be accomplished using a "Dremel" type tool with a cutter.

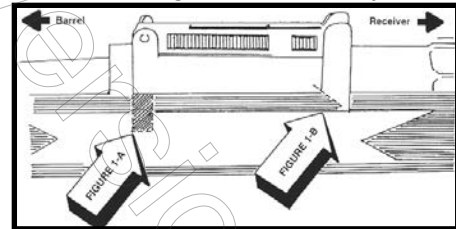


Figure 11

Step #3

To obtain the correct rear clearance, simply file approx. 1/8" off the corner as indicated in Figure 1-B.

Step #4

Your barreled action should now drop into the stock.

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Stock Adjustment Installation

Step #1

Due to the many variations of the Mosin Nagant and the range of the angle between the barrel and receiver, a washer may be needed to improve the position of the barrel in the stock.

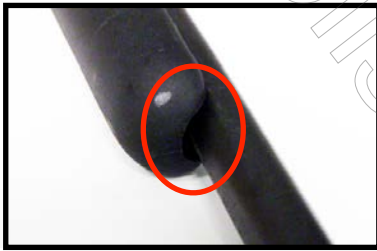


Figure 1

Step #3

Next, insert the barreled action with the bolt and washer into the top of the stock and insert the magazine assembly into the bottom of the stock.



Figure 3

Step #2

Once you have determined that a washer will be needed for the proper fit, disassemble the firearm as instructed on the previous page. Place the top receiver screws through the receiver then slide the 5/16" washer provided onto the end of the bolt.



Figure 2

Step #4

Tighten the bottom magazine assembly screw first then the top receiver screw. When the washer is installed, there might still be a small gap between the barrel and the stock. This will not affect the performance of the firearm.



Figure 4

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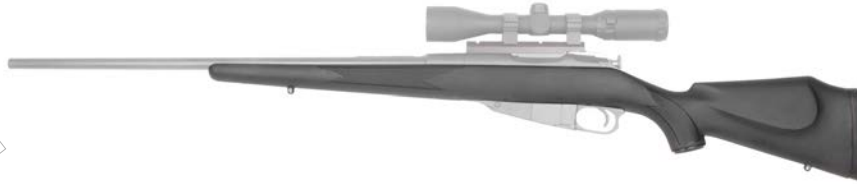
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Cartridge Interrupter Installation

Step #1

Due to the many variations of the Mosin Nagant you may need to remove some material from the stock wall in order for the cartridge interrupter to work properly.

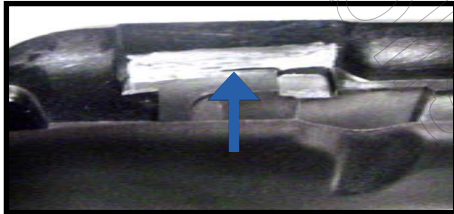


Figure 1

Step #2

Use a dremel or similar tool to remove material from the stock wall.

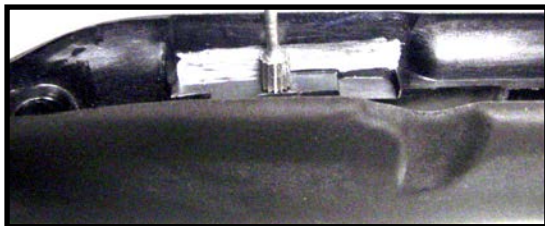


Figure 2

Step #3

The side wall of the stock gets thicker as it moves down the side, be sure to angle the dremel so the wall has the same thickness on the top as it does on the bottom.

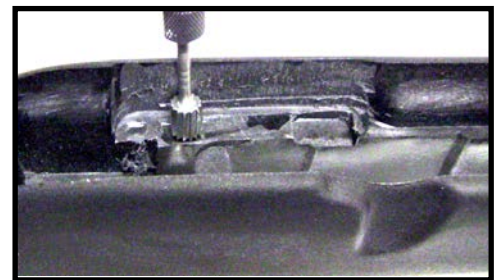


Figure 3

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