



SKS Monte Carlo Stock



Warning:

When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.

Parts List

Hardware List

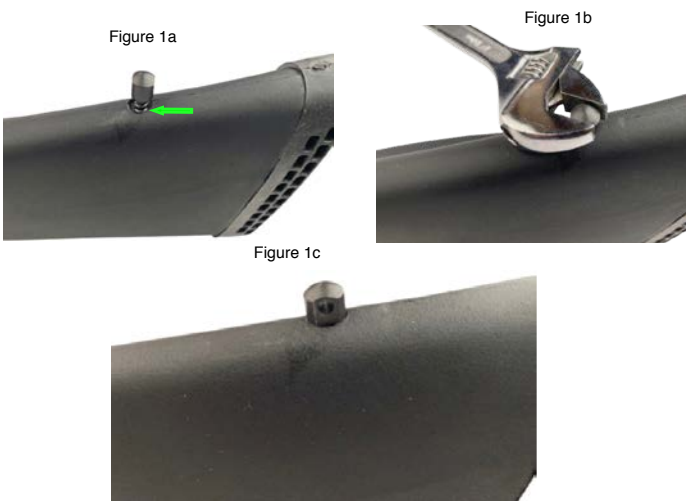


- A. SKS Monte Carlo Stock Body
- B. Gas Tube Cover



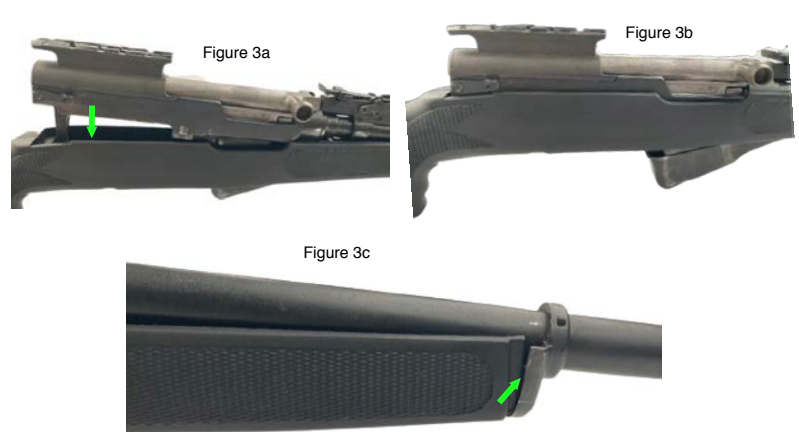
- 1. Sling Stud - 3/8

1 Sling Stud Installation



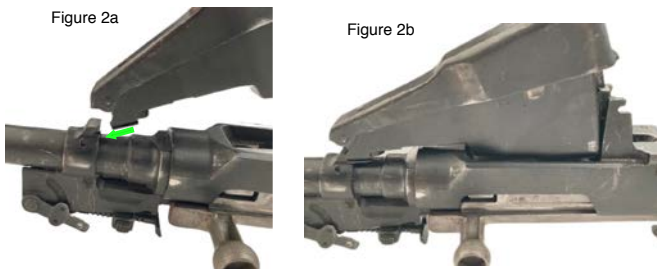
Begin by turning the stock upside down and installing the sling stud (#1) into the hole on the bottom of the buttstock as seen in (Figure 1a). Using adjustable wrench as seen in (Figure 1b), tighten the sling stud until seated as seen in (Figure 1c).

3 Barreled Action Installation



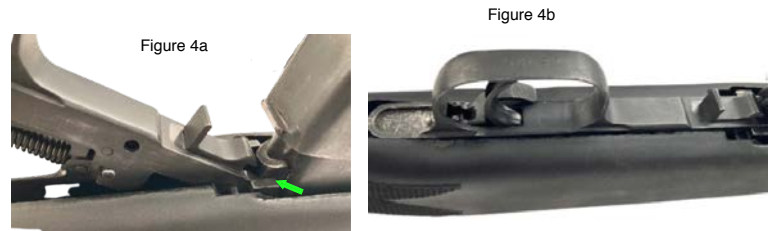
Next, install the barreled action as seen in (Figure 3a) into the stock, making sure the stock is as far forward on the action as it will go and slide into place as seen in (Figure 3b). You will also want to make sure the front of the stock body seats into the ring on the front of the barreled as seen in (Figure 3c).

2 Magazine Installation



Begin by turning the barreled action over and installing the magazine, making sure to mate the magazine to the slot on the bottom of the rear sight base as seen in (Figure 2a) until seated as seen in (Figure 2b).

4 Trigger Installation



To install the trigger assembly, insert the front of assembly into the stock making sure the cross pins go to locator lugs on the bottom of the receiver as seen in (Figure 4a). Tap the trigger guard forward and firmly push down on trigger assembly until it locks into place as seen in (Figure 4b).



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5 Gas Tube Cover Installation

Figure 5a

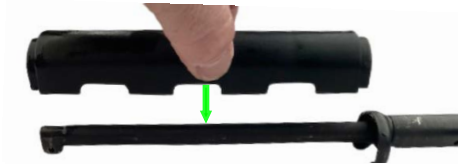


Figure 5b



Figure 5c



To install the gas tube cover onto the gas tube, begin by placing the cover as seen in (Figure 5a) onto the gas tube and sliding into place until the front of the handguard as seen in (Figure 5b) is seated as seen in (Figure 5c). Note: Because the SKS is a mil surplus firearm, the band as seen in Figure 5b may be deformed from previous re-manufacturing. Because of this you may need to re-form the band to help with seating of ATI gas tube cover.

Figure 5d



Figure 5e



Figure 5f



Figure 5g



Figure 5h



Next, install the rear sheet metal cover as seen in (Figure 5d) onto the gas tube until seated as seen in (Figure 5e). (Note: The sheel metal cover may not always sit flush against the handguard.) Place the rivet as seen in (Figure 5f) into the hole in the sheet metal cover as seen in (Figure 5g) and lightly tap the rivet until seated as seen in (Figure 5h). Note: Because the SKS is a mil surplus firearm, the band as seen in Figure 5b may be deformed from previous re-manufacturing. Because of this you may need to re-form the band to help with seating of ATI gas tube cover.

6 Gas Tube Installation

Figure 6a

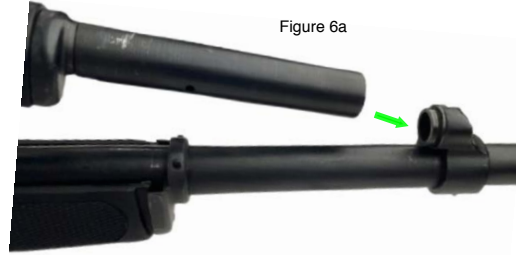


Figure 6b



To install the gas tube, begin by inserting the front of the gas tube assembly as seen in (Figure 6a) into the proper location until seated as seen in (Figure 6b).

Figure 6c



Figure 6d



Next, making sure the lever on the rear sight base is raised, insert the rear of the gas tube assembly as seen in (Figure 6c) and push down until seated as seen in (Figure 6d). Make sure the lever is all the way down and locked into place.

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