



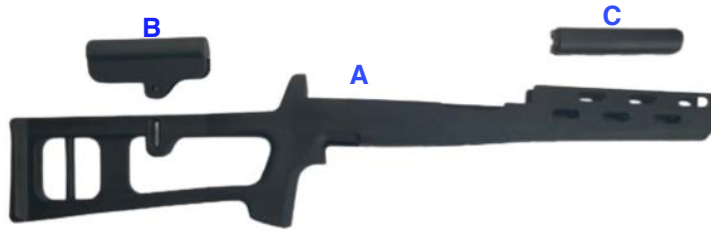
SKS Fiberforce Stock



Warning:

When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.

Parts List



- A. SKS Fiberforce Stock Body
- B. Fiberforce Cheek Rest
- C. Gas Tube Cover

Hardware List



- 1. Thumb Screw & Plastic Nut

1 Magazine Installation

Figure 1a



Figure 1b



Begin by turning the barrelled action over and installing the magazine, making sure to mate the magazine to the slot on the bottom of the rear sight base as seen in (Figure 1a) until seated as seen in (Figure 1b).

2 Barrelled Action Installation

Figure 2a



Figure 2b



Next, turn the stock upside down and remove the shipping ribs from the magazine area using a snips as seen in (Figure 2a & 2b).

3 Barrelled Action Installation Continued

Figure 3a



Figure 3b



Figure 3c



Next, install the barrelled action as seen in (Figure 3a) into the stock, making sure the stock is as far forward on the action as it will go and slide into place as seen in (Figure 3b). You will also want to make sure the front of the stock body seats into the ring on the front of the barrelled as seen in (Figure 3c).

4 Trigger Installation

Figure 4a

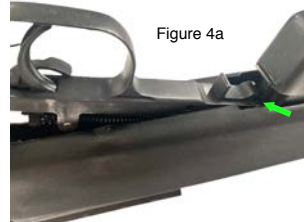
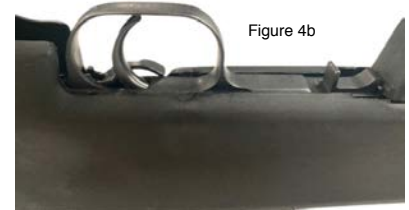


Figure 4b



To install the trigger assembly, insert the front of assembly into the stock making sure the cross pins go to locator lugs on the bottom of the receiver as seen in (Figure 4a). Tap the trigger guard forward and firmly push down on trigger assembly until it locks into place as seen in (Figure 4b).



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5 Gas Tube Cover Installation

Figure 5a

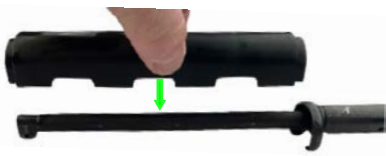


Figure 5b



To install the gas tube cover onto the gas tube, begin by placing the cover as seen in (Figure 5a) onto the gas tube and sliding into place until the front of the handguard is seated as seen in (Figure 5b). Note: Because the SKS is a mil surplus firearm, the band as seen in Figure 5b may be deformed from previous re-manufacturing. Because of this you may need to re-form the band to help with seating of ATI gas tube cover.

Figure 5c

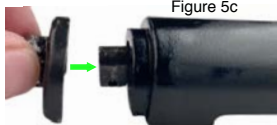


Figure 5d



Figure 5e



Figure 5f



Figure 5g



Next, install the rear sheet metal cover as seen in (Figure 5c) onto the gas tube until seated as seen in (Figure 5d). (Note: The sheet metal cover may not always sit flush against the handguard.) Place the rivet as seen in (Figure 5e) into the hole in the sheet metal cover as seen in (Figure 5f) and lightly tap the rivet until seated as seen in (Figure 5g). Note: Because the SKS is a mil surplus firearm, the band as seen in Figure 6b may be deformed from previous re-manufacturing. Because of this you may need to re-form the band to help with seating of ATI gas tube cover.

6 Gas Tube Installation

Figure 6a

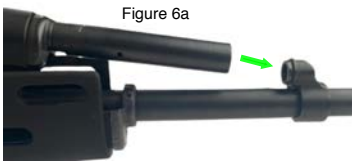
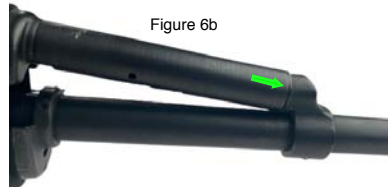


Figure 6b



To install the gas tube, begin by inserting the front of the gas tube assembly as seen in (Figure 6a) into the proper location until seated as seen in (Figure 6b).

Figure 6c



Next, making sure the lever on the rear sight base is raised, insert the rear of the gas tube assembly and push down until seated as seen in (Figure 6c). Make sure the lever is all the way down and locked into place.

7 Cheek Rest Installation

Figure 7a

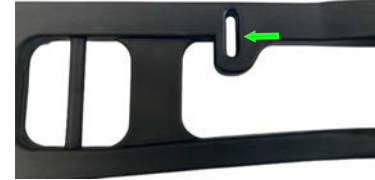


Figure 7b



To install the cheek rest begin by locating the slot on your SKS stock as seen in (Figure 7a). Next, slide the SKS cheek rest over the stock. Make sure to align the cheek rest so the straight end is facing the rear of the stock. Align the screw pin hole with the existing slot on the stock and slide the cheek rest down over the stock as seen in (Figure 7b).

Figure 7c



Figure 7d



Insert the screw pin into the slot opening and push it down firmly with your finger as seen in (Figure 7c). Turn the SKS over and align the screw pin nut with the screw pin and then thread the nut over the pin to secure the cheek rest to the stock as seen in (Figure 7d).

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