



Warning:

When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.

Parts List



- A. Folding Stock Main Support
- B. Folding Stock Rear Rest
- C. Grip Adapters (2)
- D. Large TFS Pin/Washer
- E. Small TFS Pin/Washer
- F. TFS Grip Assembly

Hardware List



- 1. Screw 5/16-24 x 2 1/2"
- 2. Screw 1/4-28 x 2"
- 3. Screw 5/16-18 x 1 1/2"
- 4. 3/4 Sling Stud
- 5. Screw # 10 x 5/8
- 6. M8 Flat Washer
- 7. Lock Washer

1 Remove Original Stock

Figure 1



Begin by removing the existing recoil pad from your stock using a Phillips head screwdriver. Next using a long flat head screwdriver or appropriate socket, remove the stock bolt. You can now remove the old stock from the receiver as shown in (Figure 1).

2 Rear Rest to Main Support Continued

Figure 2f



Figure 2g



Figure 2a



Figure 2b



Figure 2c



Figure 2d



Figure 2e



Figure 2h



Figure 2i



Begin with the main support in the same position as seen in (Figure 2a). Take the rear rest as seen in (Figure 2b) and attach to the main support as seen in (Figure 2c). Next, turn the stock over and install the small TFS pin (E) into the rear rest as seen in (Figure 2d) until flush as seen in (Figure 2e).

After installing the small TFS pin, turn the stock over as seen in (Figure 2f) and set the small TFS washer onto the rear rest as seen in (Figure 2g). Using the phillips head screw (5) attach the small TFS washer as seen in (Figure 2h). NOTE: When tightening the screw, you will need to use an allen wrench in the small TFS pin to hold the pin from moving as seen in (Figure 2i).



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3 Grip Assembly Installation to Main Support

Figure 3a



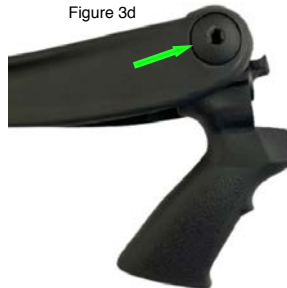
Figure 3b



Figure 3c



Figure 3d



Take the grip assembly seen in (Figure 3a) and attach to the main support making sure the folding button is seated into the proper slot as seen in (Figure 3b) (Note: Before installing the large TFS pin determine which side you would like to have the sling stud attached to as it will attach to the opposite side of the installed pin). Next, turn the stock over and install the large TFS pin (D) into the grip assembly as seen in (Figure 3c) until flush as seen in (Figure 3d).

Figure 3e



Figure 3f

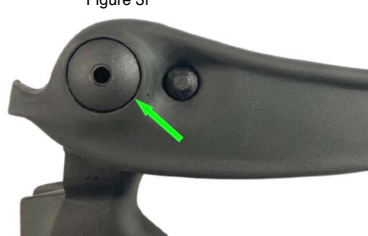


Figure 3g



Figure 3h



After installing the large TFS pin, turn the stock over as seen in (Figure 3e) and set the large TFS washer onto the grip assembly as seen in (Figure 3f). Install the sling stud (4) to the large TFS washer as seen in (Figure 3g). NOTE: When tightening the sling stud, you will need to use an allen wrench in the large TFS pin to hold the pin from moving and an open face or spranner wrench to tighten the sling stud as seen in (Figure 3h).

4 Adapter Installation



Winchester 1200/1300 12ga

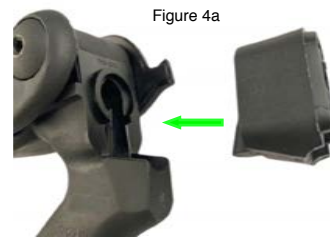


Remington 870 12GA

Figure 4b



Figure 4a



Remington 870 12GA example

Place the appropriate adapter from above into the pistol grip as seen in (Figure 4a) (We are using the Mossberg as an example which does not require an adapter and so the grip as seen in Figure 4b will seat directly to the receiver.) Press the adapter into place.



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5 Grip Assembly Installation to Receiver

5 Grip Assembly Installation to Receiver Contin.



Screw 5a
Winchester 1200/1300 use the 5/16-24 x 2 1/2" Socket Head Cap Bolt and Washer



Screw 5b
Remington 870 use the 1/4-28 x 2" Socket Head Cap Bolt and Washer



Screw 5c
Mossberg 500/590 use the 5/16-18 x 1 1/2" Socket Head Cap Bolt and the Washer



Figure 5a

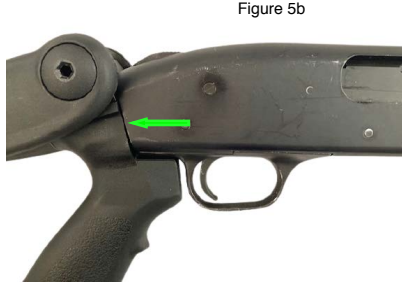


Figure 5b

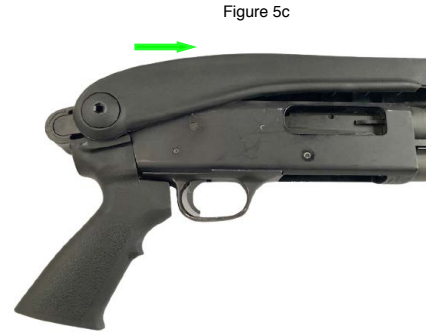


Figure 5c



Figure 5d

With the main support folded as seen in (Figure 5c) and using the appropriate bolt and washers from above, tighten the pistol grip to the receiver with the appropriate allen wrench as seen in (Figure 5d).

**You're finished.
Now enjoy your New Stock!**

With the main support in the open position as seen in (Figure 5a) place the pistol grip flush against the receiver as seen in (Figure 5b).

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