



ULR Manual



Congratulations on your Purchase

Specifications:

- Caliber: 50 BMG, 416 Barrett, 408 Cheytac & 338 Lapua
- Weight: 32 LBS
- Overall Length: 34"
- Barrel Rifling: 1x15
- Butt stock: Noreen Collapsible Stock
- Optic Mounting Rail: MIL-STD 1913 Rail
- Maximum Range: Approximately 6,800 meters
 - Depending on caliber

Safety Mechanism

- There is no safety on this rifle (only load the rifle when prepared and it is safe to fire).

Ammunition

- Use only high quality, clean, dry ammunition from a reputable manufacturer. Failure to do so may place you, or those around you at risk, and may damage your rifle, and/or void your warranty.
- If you buy ammunition that is over-pressured, or is possibly old or surplus, firing such ammunition will cause the brass to swell and stick in the firing chamber, and cause problems when pulling back on the bolt handle for case extraction. Only new, high quality ammunition from reliable manufactures should be fired in this rifle.

Warnings:

- **Never** leave the rifle cocked and ready to fire as this condition is extremely dangerous, and the rifle could easily discharge causing injury, death, or damage to property.
- Never leave your rifle unattended.
- Keep firearms **unloaded** and locked in a gun safe when not in use at a firing range.
- **ALWAYS** keep firearms away from children at all times.
- **Never** fire this rifle if your condition or judgment is in any way impaired.
- **ALWAYS** keep others clear of the muzzle blast area.
- **Always** make sure your rifle is clean, with the barrel and chamber free of any obstruction before using this rifle.
- **Never** shoot this rifle at a hard surface such as a rock, or liquid surface such as water, as the bullet may ricochet and travel in any direction and strike you or another object you cannot see, causing serious injury, death, or property damage.
- **Always** know what is beyond your target, up to 4 miles. Not doing so could result in serious injury, death, or property damage.
- **Never** alter any parts of this rifle as it may reduce the level of safety and or void your Warranty.
- This rifle is not intended for use by children so **DO NOT** let anyone underage shoot this rifle.
 - A 50 caliber rifle has recoil similar to a 12 Gauge shotgun.

Maintenance

- Receiver should not have any pits or cracks, the Butt Stock and Pistol Grip should not move and must be firmly attached to the receiver. All the trigger group parts should be functioning properly.
- The bolt should move freely in and out of the receiver.
- The barrel should be clean and free of any obstructions.
- The Bipod assembly should be attached to the forearm rod
- Muzzle brake should be tightly screwed to the barrel. Do not remove the muzzle brake.
- All scope mountings should be tight, in good condition, and free of oil.
- **Before** beginning any rifle cleaning procedures, make sure the rifle is unloaded by visually checking that the firing chamber is empty.
- Ensure that all bearing surfaces and exposed parts are clean and properly lubricated.
- Bolt must have **moly grease** on back of bolt lugs and in cocking piece ramp.
- **Inspect** all parts and tighten or replace as necessary. Each time the rifle is assembled for firing, make sure the barrel and chamber are free of excess oil.
- **Before firing the rifle:** thoroughly clean and dry the bore and chamber. Use cleaning rods by inserting them from the chamber to the end of the barrel. Be careful not to damage the muzzle crown since this effects the accuracy of the rifle.
- **After firing the rifle:** The rifle should be cleaned and lubricated as soon as possible after each shooting lesson. After every 50 rounds it is recommended that the chamber and bore be scrubbed with a copper solvent to remove deposits.
- **Long Term Maintenance:** If the rifle is not being fired for 30 days or more, oil the rifle especially the bore and chamber (depending on climate conditions in your area). For storages periods of six months or more, apply a good quality coating oil to the rifle and inspect it for re-oiling every six months.
- **Troubleshooting:** If you experience any difficulty pulling back on the bolt handle, you may have a dirty chamber that needs cleaning, or the ammunition you are using has too much chamber pressure and should not be used. If you have difficulty closing the bolt during firing, you may have an obstruction in the chamber requiring cleaning, or your ammunition might be out of specification and should not be used.

Warranty

Noreen firearms LLC products are warranted to be free from defects in material and workmanship. Any such defect of which Noreen Firearms LLC is given written notice, as provided below, within one year from this date of the first purchase by a customer will be remedied by Noreen Firearms LLC. This warranty is granted by Noreen Firearms. To initiate a warranty claim: call Noreen Firearms at (406) 388-2200 between 9:00 and 5:00 pm M.S.T., Monday through Friday to get a "Return Merchandise Authorization." Warranty claims should state the model and serial number of the gun, a description of the difficulty you are experiencing, and the date of purchase. It is recommended that shipment be insured by the owner, since Noreen Firearms LLC will accept no responsibility for loss or damage in transit. Transportation and insurance charges for return to owner will be paid by Noreen Firearms LLC, if the related claim is a proper claim for warranty work. The firearm should then be sent to Noreen Firearms LLC.

Firing the Rifle

- When you are ready to fire the rifle, push the bolt handle forward and down.
- Make sure the bolt handle is down all the way.
- Look at your target through your scope or sights, acquire the target, aim, and pull the trigger.
- Do not tamper with the trigger system (this will void your warranty).
- After you have fired the round, pull the bolt handle up and back.