

## CLEANING AND MAINTENANCE

### **ENSURE THAT YOUR FIREARM IS UNLOADED BEFORE BEGINNING TO CLEAN IT.**

At the end of the day of shooting/hunting, clean and lubricate the shotgun.

Cleaning procedure:

- Disassemble the shotgun (See paragraph "Disassembly").
- Clean the bores with care by passing a cleaning rod with a cotton patch coated with a high-quality gun oil to remove combustion residues. Also include the chambers in your cleaning operation.
- Run a clean dry patch through the bores to remove oil residues.
- Lightly oil the inside of the barrels with a clean cotton patch coated in a high-quality gun oil.
- Clean with care the external surfaces of the shotgun to remove any trace of dirt, sweat and fingerprints.

Always follow the instructions provided with your gun cleaner and gun lubricant.

Whenever your firearm has been exposed to sand, dust, extreme humidity, water or other adverse conditions, it must be cleaned and lubricated.

If your firearm will be used in a cold climate, be sure to use an oil of an appropriate weight so that it will not congeal in cold temperatures.

**NEVER MANIPULATE, ADJUST OR CHANGE ANY OF THE INTERNAL COMPONENTS OF YOUR FIREARM.**

**ANY MAINTENANCE, ADJUSTMENT OR SERVICE NOT SPECIFIED IN THIS MANUAL MAY AFFECT THE SAFETY AND RELIABILITY OF YOUR FIREARM AND MUST BE PERFORMED BY A QUALIFIED GUN-SMITH. IF YOU DO OTHERWISE, IMPROPER FUNCTIONING OF YOUR FIREARM MAY OCCUR AND SERIOUS INJURY OR DEATH MAY RESULT.**

When storing, do not encase the shotgun in anything that will attract or hold moisture, for example, leather or heavy cloth. Also, do not store shotguns with a plug inserted in the barrel for this can be a contributing factor to moisture accumulation. If the shotgun is to be stored for an extended period, the bore, chamber and internal surfaces should be oiled with a high-quality lubricating oil preservative intended for firearms.

The external parts; receiver, bolt and barrel should be coated with an anti-rust oil.

# USER'S MANUAL

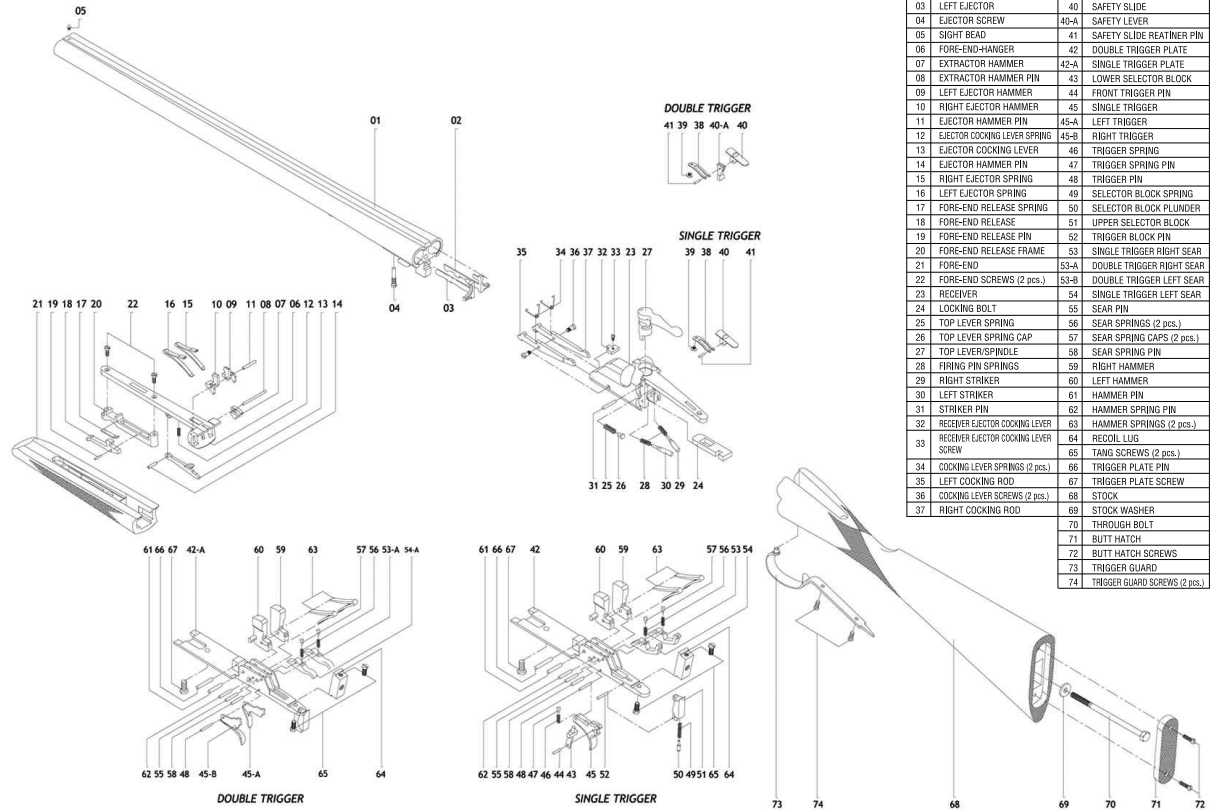


**READ THE INSTRUCTIONS  
AND WARNINGS  
IN THIS MANUAL  
CAREFULLY  
BEFORE  
USING THIS SHOTGUN!**

## EXPLODED VIEW

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STOCK NO	PART NAME	STOCK NO	PART NAME
01	BARRELS	38	SAFETY SLIDE SPRING
02	RIGHT EJECTOR	39	SAFETY SPRING SCREW
03	LEFT EJECTOR	40	SAFETY SLIDE
04	EJECTOR SCREW	40-A	SAFETY LEVER
05	SIGHT READ	41	SAFETY SLIDE RETAINER PIN
06	FORE-END-HANGER	42	DOUBLE TRIGGER PLATE
07	EXTRACTOR HAMMER	42-A	SINGLE TRIGGER PLATE
08	EXTRACTOR HAMMER PIN	43	LOWER SELECTOR BLOCK
09	LEFT EJECTOR HAMMER	44	FRONT TRIGGER PIN
10	RIGHT EJECTOR HAMMER	45	SINGLE TRIGGER
11	EJECTOR HAMMER PIN	45-A	LEFT TRIGGER
12	EJECTOR COCKING LEVER SPRING	45-B	RIGHT TRIGGER
13	EJECTOR COCKING LEVER	46	TRIGGER SPRING
14	EJECTOR HAMMER PIN	47	TRIGGER SPRING PIN
15	RIGHT EJECTOR SPRING	48	TRIGGER PIN
16	LEFT EJECTOR SPRING	49	SELECTOR BLOCK SPRING
17	FORE-END RELEASE SPRING	50	SELECTOR BLOCK PLUNDER
18	FORE-END RELEASE	51	UPPER SELECTOR BLOCK
19	FORE-END RELEASE PIN	52	TRIGGER BLOCK PIN
20	FORE-END RELEASE FRAME	53	SINGLE TRIGGER RIGHT SEAR
21	FORE-END	53-A	DOUBLE TRIGGER RIGHT SEAR
22	FORE-END SCREWS (2 pcs.)	53-B	DOUBLE TRIGGER LEFT SEAR
23	RECEIVER	54	SINGLE TRIGGER LEFT SEAR
24	LOCKING BOLT	55	SEAR PIN
25	TOP LEVER SPRING	56	SEAR SPRINGS (2 pcs.)
26	TOP LEVER SPRING CAP	57	SEAR SPRING CAPS (2 pcs.)
27	TOP LEVER/SPINDLE	58	SEAR SPRING PIN
28	FIRING PIN SPRINGS	59	RIGHT HAMMER
29	RIGHT STRIKER	60	LEFT HAMMER
30	LEFT STRIKER	61	HAMMER PIN
31	STRIKER PIN	62	HAMMER SPRING PIN
32	RECEIVER EJECTOR COCKING LEVER	63	HAMMER SPRINGS (2 pcs.)
33	RECEIVER EJECTOR COCKING LEVER SCREW	64	RECOLD LUG
34	COCKING LEVER SPRINGS (2 pcs.)	65	TANG SCREWS (2 pcs.)
35	LEFT COCKING ROD	66	TRIGGER PLATE PIN
36	COCKING LEVER SCREWS (2 pcs.)	67	TRIGGER PLATE SCREW
37	RIGHT COCKING ROD	68	STOCK
		69	STOCK WASHER
		70	THROUGH BOLT
		71	BUTT HATCH
		72	BUTT HATCH SCREWS
		73	TRIGGER GUARD
		74	TRIGGER GUARD SCREWS (2 pcs.)

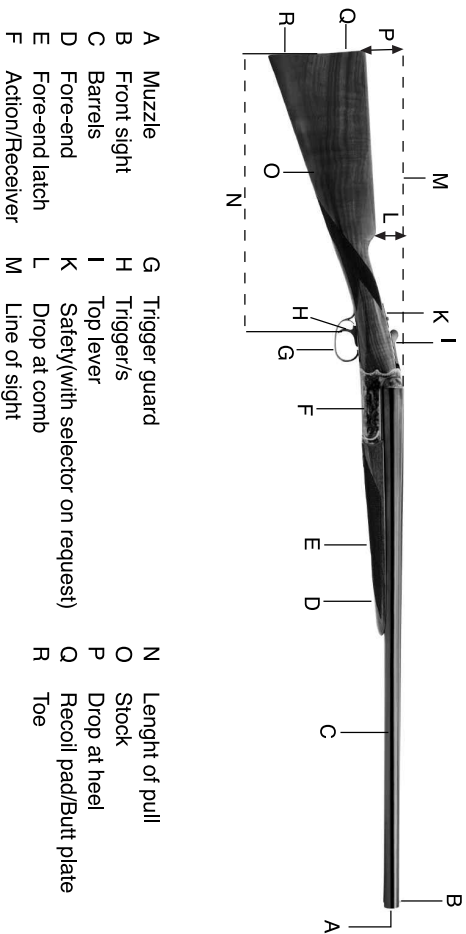
STORING YOUR SHOTGUN IN A CARRYING CASE IS NOT ADVISABLE. RUST MAY OCCUR DUE TO TRAPPED MOISTURE IN THE CASE.

## SAFETY RULES

**WARNING: THE FAILURE TO FOLLOW THESE SHOTGUN SAFETY REQUIREMENTS WILL CAUSE SERIOUS PERSONAL INJURY OR DEATH TO YOU OR OTHERS.**

- ALWAYS TREAT ALL FIREARMS AS IF THEY WERE LOADED. NEVER ASSUME THAT A FIREARM IS UNLOADED.
- NEVER POINT THE FIREARMS AT SOMETHING THAT IS NOT SAFE TO SHOOT.
- ALWAYS STORE FIREARMS TO PREVENT CHILDREN FROM HAVING ACCESS TO THEM. IT IS YOUR RESPONSIBILITY TO INSURE THAT UNAUTHORIZED PERSONS DO NOT GAIN ACCESS TO YOUR FIREARM. TO REDUCE THE RISK OF ACCIDENTS INVOLVING CHILDREN, UNLOAD YOUR FIREARM, LOCK IT AND STORE THE AMMUNITION IN A SEPERATE LOCKED LOCATION.
- ALWAYS WEAR ADEQUATE AND PROPER EAR PROTECTORS.
- ALWAYS WEAR SAFETY PROTECTIVE GLASSES SPECIFIED FOR FIREARM USE.
- ALWAYS BE ALERT AND ALWAYS FOLLOW THE SAFETY INSTRUCTIONS OF THE RANGE OFFICER. NEVER SHOOT IF YOU ARE TIRED, COLD OR IMPAIRED IN ANY WAY.
- ALWAYS BE AWARE OF OTHER PEOPLE SO THAT PERSONS CANNOT ACCIDENTALLY WALK INTO THE LINE OF FIRE.
- THE SHOOTER (AND ALL OTHERS IN THE SHOOTING AREA) MUST ALWAYS BE IN A POSITION THAT IS OUT OF THE LINE OF FIRE.
- NEVER SHOOT AT HARD SURFACES, WATER OR RANDOMLY INTO THE SKY. ALWAYS SELECT A PLACE TO SHOOT THAT HAS A SAFE BACKSTOP AND IS FREE FROM OBSTRUCTIONS AND WATER SURFACES WHICH CAUSE RICOCHETS.
- NEVER CLIMB A TREE, FENCE OR OBSTRUCTION WITH A LOADED FIREARM. OPEN AND EMPTY THE CHAMBER OF YOUR FIREARM AND ENGAGE THE MANUAL SAFETY BEFORE CLIMBING OR DESCENDING A TREE OR BEFORE CLIMBING A FENCE OR JUMPING OVER A DITCH OR OBSTRUCTION.
- NEVER TRANSPORT A LOADED FIREARM.
- NEVER USE ALCOHOL OR DRUGS BEFORE OR WHILE SHOOTING OR HANDLING ANY FIREARM.

# NOMENCLATURE



## INSPECTING AND INITIAL ASSEMBLY

### INSPECT

- When ever you handle your shotgun, you should always insure that that the firearm is unloaded. To do this, keep the muzzle pointed in a safe direction, open the action, look into the barrels from the breech end to ensure that there are no shells in the chamber.
- Verify that the barrels are clear and free of any obstruction.(Figure 1). Always keep your fingers away from the trigger(s) while loading or unloading your shotgun. (Figure 2).



Figure 1

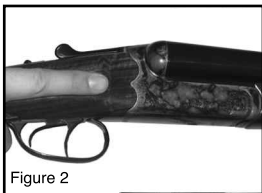


Figure 2

### INITIAL ASSEMBLY



Figure 3

- Remove Barrel assembly from package. Remove the forend from the barrel group by lifting the fore-end latch upward. This will disengage the latch and allow you to lift fore-end away from the barrels. (Figure 4 & 5).

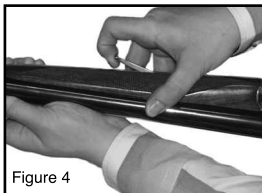


Figure 4

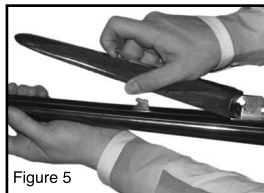


Figure 5

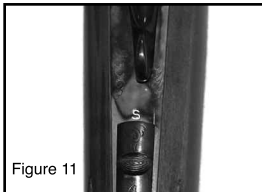
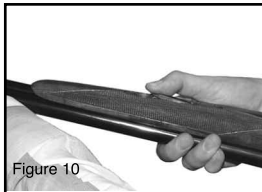
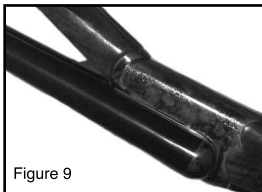
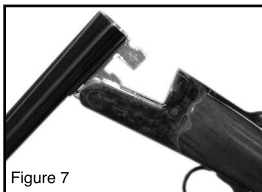
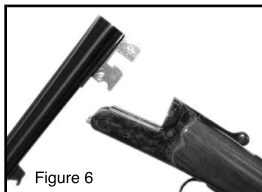
## INSPECTING AND INITIAL ASSEMBLY

While holding the barrel assembly in one hand and the receiver assembly in the other hand, lower the barrels locking lugs onto the hinge pin in the recessed area of the receiver. Then push the top lever to the far right ( open) position. Slowly close the action by rotating the muzzle of the barrel upward. (Figure 6-8).

Place the rear of the fore-end iron against the receiver, carefully rotate the forend towards the barrels, Once the fore-end has engaged the locking lug on the barrels, press the fore-end lever into the closed position. Be sure the lever is flush with the fore-end surface to insure that it is locked into place (Figure 9 & 10).

Make sure the safety is in the "ON" position. The inscribed "S" will be visible when the shotgun safety is in the 'ON' position. ( Figure 11).

Move the top lever to the right to open the action.



## LOADING AND USAGE



### SAFETY BUTTON

The safety is designed to stop the trigger mechanism from firing. The safety on any shotgun is a mechanical device, and it is not intended as a substitute for common sense or safe gun handling. Always keep the muzzle pointed in a safe direction .

Always keep your finger away from the trigger while loading or unloading your shotgun. (Figure 2).

The safety button is located behind the top lever. Pull the safety button rearward with your thumb to engage the safety. The inscribed "S" will be visible when the safety is in the "ON" position. When you are ready to fire the shotgun, push the safety button forward to the "OFF" position. (Figure 11)

### LOADING

**WARNING: WHILE LOADING YOUR SHOTGUN, KEEP THE SAFETY "ON" AT ALL TIMES. KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.**

Do not load the shotgun until you have read and fully understand this manual.

While pointing the muzzle in a safe direction, move the top lever to the right and open the action (Figure 12).

Look into the barrels from the breech end to insure that there are no obstructions in the barrels.

Use only new factory loaded ammunition. Be sure that the ammunition selected is the proper gauge and size for the firearm being used. The gauge and chamber size of the firearm is clearly marked on top of the barrel.

While keeping your fingers away from the trigger, place the shot shells in the chambers (Figure 13). Now close the action. (Figure 2).

Your shotgun is now ready for use.

To fire your shotgun, move the safety button forward to the "Fire" position. Place your finger on the trigger, and pull.

This shotgun has a single sequential trigger system, the right barrel will always fire first. A repeat pull of the trigger will fire the second shell from the left barrel

If the shotgun features a Double trigger mechanism, the front trigger fires the right barrel and the rear trigger fires the left barrel.

Always keep your finger away from the trigger while loading or unloading your shotgun. (Figure 2).

# EJECTORS / MULTI CHOKE TUBES

## AUTOMATIC EJECTORS

If your gun is equipped with automatic ejectors. When you open the breech of the shotgun, it will automatically eject a fired case and partially extract any unfired shell for easy removal by hand.

MULTI CHOKE TUBES		
★	FULL	This Side By Side shotgun is equipped with interchangeable multi-choke tubes.
★★	IMP MOD	Each choke is marked on the outside diameter. STEEL SHOT WARNING!
★★★	MOD	Steel shot (size "2 shot and larger) should not be fired through your shotgun with a choke tighter than modified.
★ ★★★	IMP CYL	If larger than size 2 shot is used, the tightest choke used should be an improved cylinder.
★★★ ★★★★	SKEET/CYL	



**Warning:** If your gun has mobile choke tubes; Mobile choke screws must fit well to barrel. Otherwise, barrel will disrupt when you are shooting.



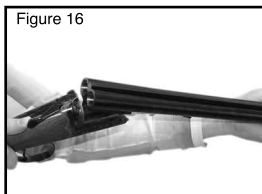
## DISASSEMBLY / RE-ASSEMBLY

### Decocking the Hammers/Un-Cock the Trigger Mechanism

To decock the hammers without possible firing pin damage, place a snapcap in each barrel before pulling the triggers (Figure 14).• Verify that the chambers are empty and close the action.



- Verify that the chambers are empty and close the action.
- Pull down on the fore-end lever and remove the fore-end (Figure 15).
- Move the top lever to the right and open the action (Figure 16).
- Pivot the barrel downward at the muzzles and remove the barrel assembly from the receiver (Figure 17 & 18).



## DISASSEMBLY / RE-ASSEMBLY

- Before re-assembly verify that the barrel is free of bore obstructions.
- While holding the barrel assembly in one hand and the receiver assembly in the other hand, lower the barrels locking lugs onto the hinge pin in the recessed area of the receiver. Then push the top lever to the far right ( open) position. Slowly close the action by rotating the muzzle of the barrel upward. (Figures 19 & 20).
- Rotate the barrel upwards at the muzzles to close the action (Figure 21).
- Place the rear of the fore-end iron against the receiver (Figure 22). Align the fore-end latch hook into the receiver (Figure 23) and carefully snap the fore-end into place.
- Push the fore-end lever closed - until it is flush with the fore-end surface (Figure 24).

