A. Uberti S.p.A.

Via Artigiani, 1 - Gardone V.T. (Brescia) - ITALY

Instruction Manual

BEFORE REMOVING THE FIREARM FROM THIS PACKAGE, READ & UNDERSTAND THE PRECAUTIONS IN THE INSTRUCTIONS MANUAL

MOD. 1866

SPECIAL SAFETY INSTRUCTIONS

1) Uberti lever action rifles should never be carried with a cartridge in the chamber.
2) Carrying this style of rifle with a cartridge in the chamber can result in an accidental discharge if the firearm is accidentally dropped or if the hammer is struck.
3) The lever locking mechanism is designed to prevent an accidental discharge. However, no mechanical device is foolproof and, accordingly, these procedures must be followed.
4) Due to the fact that in a tubular magazine rifle the cartridges are stacked one behind the other, only factory ammunition should be used.
5) We recommend against using old ammunition in these rifles as primers, powder and brass cartridge cases can deteriorate and cause damage to the rifle or injury to the shooter or others.
6) Uberti assumes no liability for incidents occurring through the use of reloaded ammunitions.
Use **ONLY COMMERCIALLY** loaded cartridges that have been loaded in accordance with SAAMI-C.I.P. standards.

TO LOAD THE FIREARM

(1) Turn the lever locking latch to the release position (Fig. 1).
Releasing the latch should allow the lever to go down approximately 1/2". Do not push the lever forward. (Fig. 2).

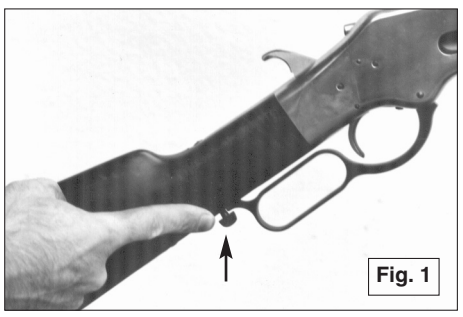


Fig. 1

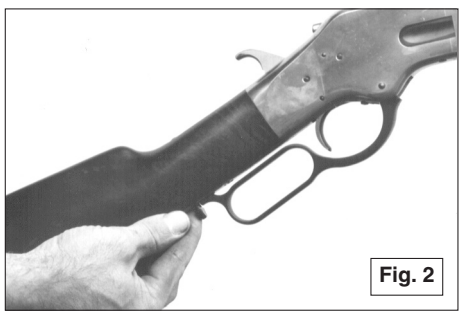


Fig. 2

(2) Load the tubular magazine by pressing the cartridge into the ladle, which is located on the right side of the receiver. Push the cartridge forward and insert it into the tubular magazine (Fig. 3).

Fig. 3

Fig. 4

When loading cartridges through the ladle, leave the rim of each cartridge protruding sufficiently to hold the ladle open.
When loading the last cartridge, insert it fully into the magazine thereby allowing the ladle to close. For optimum reliability, only load 10 cartridges in the 24" rifle. Models equipped with the 30" barrel should be limited to 12 cartridges; the 19" and 20" carbines should be limited to 8 cartridges. Overloading the magazine may result in improper feeding.
(3) When you are ready to actually fire the firearm, the lever is pushed forward as far as it will go and is then pulled straight back. Your finger should **NOT TOUCH THE TRIGGER** while manipulating the lever. (Fig. 4).

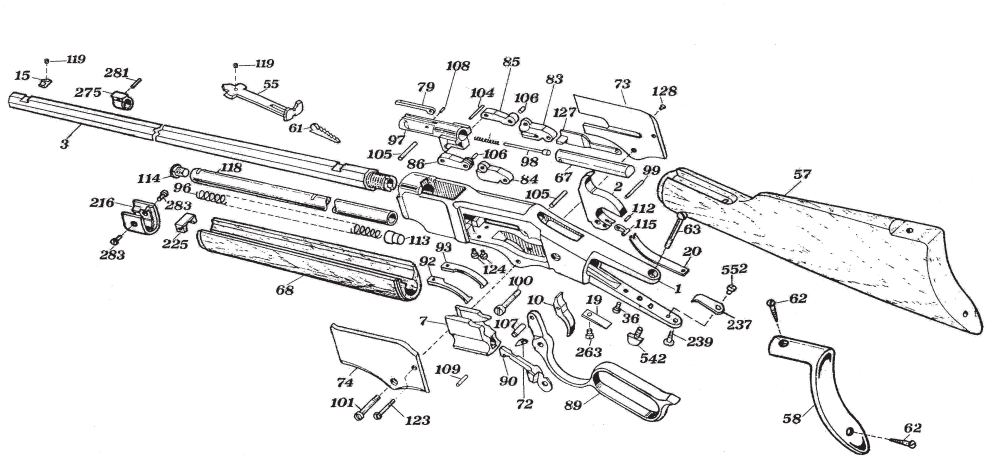
The rifle will now be fully cocked and will fire when the trigger is pulled. If the lever does not go forward, release the loading lever latch by turning the small knob perpendicular to the rifle.

MOD. 1866 RIFLE

N.	Code No.	Q.ty	Description
1	0220001	1	Frame .38Sp Assy (1 + 73 + 74)
2	0200002	1	Hammer Assembly
3	0252003	1	Barrel .38 Sp. 24 1/4"
7	0220007	1	Carrier Block .38Sp - 32/20
10	0200010	1	Trigger
15	0202015	1	Sight
19	0200019	1	Trigger Spring
20	0200020	1	Main Spring
36	0200036	1	Main Spring Screw
55	242055	1	Rear Assembly
57	0202057G	1	Rough Butt Stock
57	0202057	1	Polished Butt Stock and Butt Plate
58	0202058	1	Butt Plate (Rough)
61	0242061	1	Rear Sight
62	0200062	2	Butt Plate Screw
63	0200063	1	Tang Screw
67	0200067	1	Firing Pin Extension
68	0202068G	1	Rough Forend
68	0202068	1	Polished Forend
72	0200072	1	Cam Lever
73	0220073	1	Right Side Plate (Rough)
74	0200074	1	Left Side Plate (Rough)
79	0220079	1	Extractor .38Sp - 32/20
83	0220083	1	Right Rear Link Assembly (83 + 85)
84	0220084	1	Left Rear Link Assembly (84 + 86)
85	0220085	1	Right Front Link
86	0220086	1	Left Front Link
89	0200089	1	Lever
90	0200090	1	Lifter Arm
92	0200092	1	Right Lever Spring
93	0200093	1	Left Lever Spring
95	0070016	1	Firing Pin Spring
96	0230096	1	Magazine Spring
97	0220097	1	Breech Block .38Sp - 32/20
98	0220098	1	Firing Pin
99	0200099	1	Trigger Pin
100	0200100	1	Hammer Pin Screw
101	0200101	1	Lever Screw
104	0200104	1	Firing Pin Stop
105	0200105	2	Rear Link Pin
106	0200106	2	Link Pin
107	0200107	1	Lever Pin
108	0220108	1	Extractor Pin
109	0200109	1	Cam Lever Pin
112	0200112	1	Hammer Link Pin
113	0220113	1	Magazine Follower .38Sp - 32/20
114	0230114	1	Magazine Tube Plug
115	0200115	1	Hammer Link
118	0232118	1	Magazine Tube (Polished)
119	0400692	2	Rear Screw
123	0200123	1	Side Plate Screw
124	0200124	2	Lever Spring Screw
127	0220127	1	Ladle
128	0220128	1	Ladle Screw
216	0202216	1	Forend Protection
225	0202225	1	Forend Protection Bearing
237	0200237	1	Lever Hook Spring
239	0238062	1	Triggerguard Screw
263	0200263	1	Trigger Spring Screw
275	0202275	1	Magazine Tube Bearing
281	0202281	1	Magazine Tube Bearing Pin
283	0202283	2	Forend Protection Screw
542	0200542	1	Hook Lever
552	0070035	1	Hook Lever Spring Screw

ALTERNATIVES COD. 0217 - 0219 - 0221 - 0224 - 0225 - 0226 - 0227 - 0229 0231 - 0232 - 0234

1	0230001	1	Frame .44/40-.45LC Assembly (1+ 73+74)
3	0282003	1	Barrel .45 Colt 24 1/4" (Mod.0229)
3	0242003	1	Barrel .44/40 24 1/4" (Mod.0232)
3	0249003	1	Barrel .44Sp 24 1/4" (Mod.0219)
3	0264003	1	Barrel .38/40 24 1/4" (Mod.0224)
3	0255003	1	Barrel .32/20 24 1/4" (Mod.0226)
3	0285003	1	Barrel 20" .44 Sp. (Mod.0217)
3	0221003	1	Barrel 20" .38 Sp. (Mod.0221)
3	0283003	1	Barrel 20" .38/40 (Mod.0225)
3	0293003	1	Barrel 20" .32/20 (Mod.0227)
3	0241003	1	Barrel 20" .44/40 (Mod.0231)
3	0281003	1	Barrel 20" .45 LC (Mod.0234)
7	0230007	1	Carrier Block .44Sp-.44/40-.45LC-.38/40
79	0230079	1	Extractor .44Sp-.44/40-.45LC-.38/40
97	0230097	1	Breech Block .44Sp-.44/40-.45LC-.38/40
108	0230108	1	Extractor Pin .44/40-.45 Colt
113	0230113	1	Magazine Follower .44Sp-.44/40-.45LC-.38/40
118	0241118	1	Magazine Tube Short 20"



(4) After you have fired the first shot, the next cartridge is loaded by repeating step 3.

UNLOADING THE FIREARM

(5) To unload the firearm it is essential that the lever not be squeezed flush with the frame, as doing so would disengage the safety lock.
(6) With the firearm pointed in a safe direction, place your fingers through the rear portion of the loading lever. Be sure your first and second fingers are inside the lever loop. **DO NOT TOUCH THE TRIGGER**. Then push the lever straight forward and then pull it back. The cartridge that was in the chamber should be automatically ejected by the firearm and another cartridge from the magazine will be automatically loaded into the firearm. (Fig. 5).

Fig. 5

(7) Repeat step 6 until all cartridges have been ejected from the firearm.
After all cartridges have been ejected, cycle the action four or five more times as described in step 6 as an added precaution to assure that all rounds were ejected.
(8) After step 7, move the lever to the forward position while visually inspecting **both the chamber and the carrier block**, to confirm that no cartridges are still in the firearm.
(9) Pull the lever to the rear, squeeze the loading lever flush with the frame and with your thumb on the hammer, pull the trigger and with your thumb slowly lower the hammer.
(10) We suggest, when the firearm is not in use, that the loading lever locking mechanism be left disengaged.