

Charles Daly®

The Shooting Sports Specialist™

SAFETY & INSTRUCTION MANUAL

101 Single Barrel Shotgun



READ THE INSTRUCTIONS & WARNING IN THIS
MANUAL CAREFULLY BEFORE USING THIS FIREARM

PURCHASER'S RECORD

Model # _____

Purchase Date: _____

Gauge/Caliber: _____

Serial #: _____

Purchase Price: _____

Store Name: _____

Charles Daly®

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WARNING - DO NOT DRY FIRE

WARNINGS

The manufacturer is not responsible for damage to objects caused by misuse of the gun or for injuries to persons or animals, or in case of death, caused voluntarily or involuntarily by the gun user. The manufacturer is not responsible for injuries caused by poor maintenance, misuse of the gun, unauthorized or improper modifications.

The manufacturer declines responsibility for the indirect consequences of any injuries and/or death of persons or animals, damage to objects caused by use of the gun or by primer explosion, by bullet's ricochet, or unsafe loading practices and/or procedure.

Read the entire manual and learn the proper use of the gun without live ammunition. It is important that you understand the proper use of this product. The life of the people close to you may depend on your safe behavior.

If the manual is not clear, please contact the dealer where you bought the gun or call the distributor or the manufacturer by using the contact information provided within this manual.

The manufacturer declines any responsibility for misuse of the firearm. In case of alteration of the firearm, The manufacturer declines any civil and penal responsibility and will not refund any damage.

Quality Inspection: Every firearm is thoroughly inspected by the manufacturer, for function and cosmetic blemish, prior to shipment.

To guarantee the gun is safe, all guns produced in the Italian facility are sent to the National Proof House in Gardone Val Trompia - Brescia, Italy for proof testing, in compliance with Italian law. The Proof House tests the firearm with heavy loads then checks the barrel, chamber and head space to make certain the firearm is safe for use with standard factory ammunition. The National Proof House will put their markings on the gun, certifying the gun is qualified and can be sold.

Guns produced in our U.S. facility or Turkey are scrupulously tested at the manufacturing premises.

⚠ WARNING: Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead or other substances known to the State of California to cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.


ANY LEGAL DISPUTE WILL BE UNDER THE JURISDICTION OF A COURT IN THE STATE OF OHIO - USA, OR IN THE COURT OF BRESCIA - ITALY, AT OUR DISCRETION

SAFETY RULES

1. Read the instructions carefully before use. Reading the manual and careful examination of the gun are fundamental to avoid any kind of problem.
2. Be aware that you are handling a firearm; therefore your knowledge and behavior may affect your life and those of the people close to you.
3. Guns and ammunitions must be kept in separate places.
4. Always keep guns and ammunitions out of reach of children.
5. Store the gun in a clean, dry and airy place after use to avoid rust in mechanical parts that may cause serious problems in functioning after a period of inactivity.
6. The gun must always be stored unloaded, always check that the chamber is empty.
7. Keep away from open flames or heating sources.
8. Never leave a loaded gun unattended.
9. Never leave the weapon loaded, it could fall and cause injury and death. Always point the gun in a safe direction, and handle it as though it were loaded. This is especially important when loading and unloading the gun and when handing it to someone else. Never take someone's word that it is unloaded. Always make sure the gun is unloaded before laying it down or handing it to someone else.
10. After use, clean and lubricate the inside of the barrel with appropriate oil. Grease or oil build up can cause excessive pressure and result in serious personal injuries. Before using the gun again, inspect the barrel and chamber to make certain that there are no obstructions in the bore. Remove any oil residue with rod and dry patch before shooting.
11. Accumulation of rust in the barrel can cause excessive pressures resulting in serious injury and may cause the explosion of the barrel. A rusted, pitted or eroded barrel should be replaced.
12. Before shooting always check to ensure that the barrel is free of obstructions.
13. Never force a jammed action, this act could cause explosion of the round and consequent injury.
14. Use factory loaded ammunition of the caliber specified on the firearm barrel. Use of different calibers may cause serious personal injuries to you and to people close to you.
15. In case of misfire, manually extract the cartridge from the chamber. If firearm fails to fire when trigger is pulled, as a result of slow primer ignition (hang fire), keep muzzle pointed downrange for a minimum of 30 seconds. If the round does not fire, remove the magazine, clear the weapon and examine the ejected, unfired cartridge. If the indent from the firing pin is off center, light or absent, take the gun to a competent gunsmith. If the indent appears normal compared to other rounds, assume a faulty round, separate from other cartridges, reload and continue shooting.
16. Do not attempt to re-use unexploded ammunitions.
17. Never modify any parts of your gun. Any alteration may cause serious personal injury and voids the warranty.
18. Only a qualified gunsmith may service the gun for repair or serious maintenance.
19. Pay great attention during transportation and use. Mechanical safety devices can fail. Developing intelligent, good safety habits is the best way to prevent accidents.

SAFETY RULES

20. Never rest your finger on the trigger until the very moment you wish to shoot. Always keep the safety on until you are ready to safely shoot at an intended target. Note: Safety devices on guns are extras and are not a substitute for your proper and safe handling practices.
21. Always keep the gun unloaded when transporting it from home to the shooting areas. Carefully check that cartridge chamber is empty.
22. When you walk around with the gun in a shooting area, always keep the muzzle pointed in a safe direction.
23. Never run with a loaded gun, do not cross any obstacle (fences or water courses, etc.) or walk where there is any possibility of slipping or falling without having your firearm unloaded and in safety position.
24. When selecting a place to shoot, always be absolutely sure of your target and the area behind it before you touch the trigger, making sure there is an adequate backstop which will stop and contain bullets. A bullet can travel through or past your target with a range up to 1.5 miles. If you have any doubt, do not shoot.
25. Never shoot against a solid surface or in a pool of water, the projectiles could ricochet and shoot toward any direction. Do not shoot up into the sky.
26. Keep all bystanders behind you, standing beside a shooter is not a safe position. Make sure all other shooters and bystanders are well away from the ejection port.
27. Do not smoke while handling, loading or shooting any ammunition, especially black powder. Keep black powder in a closed container at all times, re-closing the container after each and every use.
28. Never drink alcoholic beverages or take any drugs before or during shooting, as this not only constitutes criminal disregard for your safety and that of others, but will seriously impair your judgment and vision. Never use a gun while you are taking medication unless you have checked with your doctor to ensure your fitness to handle the gun safely.
29. Always wear and encourage others near you to wear proper ear protection when shooting, especially on a range since the noise from your gun and other guns close to you, could result in permanent hearing loss.
30. Always wear protective shooting glasses to protect your eyes from injury by gun powder, gas, lubricant, dirt or metallic particles, carbon residue, sparks or other debris.
31. Wash hands thoroughly after shooting and handling firearms to remove any unwanted residues.
32. Never leave the loaded firearm or the loaded magazine in the sun.
33. By replica firearms there is no modern safety. In this case you must pay even more attention to safety rules.

 **Remember:** No mechanical safety device is infallible. The user is responsible for injuries or damages caused to him or to other persons. Complete knowledge of your firearm can make the difference.

IDENTIFYING MARKINGS

Every gun we produce has a serial number that is marked on the receiver/frame. Close to the serial number you will also find the manufacturers information with the model name and caliber marked either on the frame or the slide as required by law.

These markings must not be removed from the firearm for any reason.

NOMENCLATURE



OPERATING INSTRUCTIONS

⚠ WARNING: Read and understand all instructions and warnings in this manual BEFORE using this shotgun. It is important to learn the parts of your shotgun and their functions before using this firearm.

Break Open Lever

The Break Open Lever is located in front of the trigger guard and controls the locking of the breech of the barrel to the receiver. To open the gun, pull the Break Open Lever fully rearward and ease down the barrel.

Note: Pulling the Break Open Lever partially rearward will not disengage the locking of the breech. The Break Open Lever may appear to be pulled back fully rearward, but is not. Pulling the Break Open Lever slightly further will fully disengage the locking of the breech.

Safety Button

The safety button is located at the rear of the trigger guard and must be manually moved to the desired position by the shooter.

To put the safety in the "safe" or "on" position, the safety button must be pushed from the left side so that it moves all the way to the right. The button must always be pushed fully to the right until it moves no further to be in the "safe" or "On" position.

The safety button is designed to function only as described above and should not be reversed. DO NOT attempt to remove or reverse the safety button. Doing so may result in an unsafe condition which can cause serious injury or death.

⚠ WARNING: Do not rely solely on your gun's safety. Treat every gun as if it is loaded and ready to fire. The safety is a mechanical device and is not intended to serve as a substitute for common sense or safe gun handling. Always keep the muzzle pointed in a safe direction.

Extractor

The safety This gun is equipped with an extractor. Once the Break Open Lever is pulled fully rearward and the action is opened, the extractor will partially elevate both fired and unfired shells in the chamber for easy removal by hand.

Barrel Choke

This gun is equipped with a fixed choke.

⚠ WARNING: Always make sure the safety is in the "safe" or "on" position. Visually and physically check the chamber to be certain the shotgun is unloaded before removing, installing or checking the choke tube.

Ammunition

Be sure you have an are using the proper ammunition. Use only high quality ammunition specifically designed for your gauge of shotgun. The barrel is marked with the size of the shot shell it will accept. If the barrel is marked "3" it will accept 3" and 2-3/4" shot shells. Never load chamber with a shell that is longer the chamber is marked.

⚠ WARNING: Steel Shot Usage

The choke (bore constriction) in all modern shotguns has been established based on the pattern performance of shot shells loaded with lead shot. When using steel shot shells you will notice a different performance in pattern density versus the established lead shot pattern, because the steel shot is harder and lighter than lead shot.

You should be aware of the following differences and cautions: Never shoot steel shot loads in a full chokes barrel or an improved modified choked barrel. Doing so, mat cause the barrel to swell or rupture. In general, steel shot fired with a modified choke will produce the equivalent of a lead full choke pattern. This will be true of all steel shot sized up to an including No. 2. The established improved cylinder chokes will produce the equivalent of a (lead) modified pattern.

All steel shot larger than No. 2, and including special sized such as F, T, etc., should be used only with improved cylinder chokes. These steel shot sizes, when used in an improved cylinder choke,

will produce the equivalent to (lead) full choke patterns. The established cylinder choke or bore will produce the equivalent of a modified (lead) pattern.

Additional information concerning the use of steel shot is available from the ammunition companies.

LOADING

⚠ WARNING: Read and understand all instructions and warnings in this manual BEFORE using this shotgun. It is important to learn the parts of your shotgun and their functions before using this firearm.

To load your single barrel shotgun, be sure the safety is in the "safe" or "on" position, pull the Break Open Lever fully rearward and open the action. This will cause the lock to disengage and allow the barrel to pivot downward exposing the chamber. Insert shot shell of the appropriate gauge and size into the chamber. When you are finished loading the chamber, close the breech by lifting up on the barrel and close the action. The Break Open Lever will make an audible "click" when the breech is closed and locked.

FIRING

⚠ WARNING: Read and understand all instructions and warnings in this manual BEFORE using this shotgun. It is important to learn the parts of your shotgun and their functions before using this firearm. Be sure of your target and what is beyond before firing.

After inserting the shot shell into the chamber, close and lock the breech. Your shotgun is ready to fire. Disengage the safety by pushing the safety button to the "fire" or "off" position, the safety button must be pushed from the right side so that it moves all the way to the left. The button must always be pushed fully to the left until it moves no further to be in the "fire" or "off" position. This will display a red band marking around the safety as an indicator that the safety is in the "fire" or "off" position.

Pulling the trigger through its full travel to the rear will fire the shotgun and discharge the shell.

⚠ CAUTION: In case of a misfire, wait at least 30 seconds while keeping the gun pointed in a safe direction. Then, carefully open the action away from yourself and others. If the primer on the rim is indented, the shell should be discarded in a manner that would prevent accidental injury to you and/or those-around you. If there is no indentation on the primer or rim, your gun has malfunctioned and should be serviced by a qualified gunsmith. If the gun is under warranty it must be serviced by Chiappa Firearms to not void warranty.

If at any time during firing, the sound of any shell is noticeably louder or softer than the previous shells fire, STOP! DO NOT load or fire additional shells until you have put the safety in the "safe" or "on" position and safely unloaded your shotgun. Inspect the shotgun for possible damage

or obstructions in the chamber or bore (The bore is the inside surface of the barrel). Firing the shotgun with a bore obstruction can cause damage to the firearm and may result in serious injury to you and/or those around you.

UNLOADING

⚠ WARNING: Read and understand all instructions and warnings in this manual BEFORE using this shotgun. Always keep the shotgun pointed in a safe direction and the safety in the “safe” or “on” position.

Before unloading, check to assure that the safety is in the “safe” or “on” position. At no time during unloading should you allow your fingers or any other object to touch the trigger. Next, pull the Break Open Lever fully rearward and open the action. Pulling the barrel downward fully will partially elevate any fired or unfired shell in the chamber for easy removal by hand.

CLEANING & MAINTENANCE

⚠ CAUTION: Make sure the gun is unloaded.

1. Make sure the broad, polished finely fitting mating surface of a the breech block and receiver is specially clean and lightly oiled with high quality gun oil. Do not use silicone, lanolin or WD-40.
2. Run an oil patch through the bore with a cleaning rod starting from the breech end. To prevent leading, use a cleaning solvent and brass brush to clean the bore periodically. Follow this cleaning with one or two clean oil patches. **Important:** If your gun is equipped with choke tubes, do not use a brass brush to clean the barrels without having a choke tube installed. Barrels that utilize choke tubes must also have the choke tubes removed to clean and oil the threads inside the barrel and the choke tubes themselves. This will protect the threads and prevent dirt build up that can cause tubes to become difficult to remove.

Never fire your gun without choke tubes snugly tighten in barrels. Do not over tighten choke tubes. Wipe all exposed metal surfaces with an oiled cloth before storing. Do not squirt or pour oil into the mechanism because it may hamper proper functioning and will soak into the wood. After extended periods of heavy use, your gun should be take to a qualifies gunsmith to have the action disassembled for professional cleaning and lubrication.

3. Care for your wood stock and forearm the same way you would a piece of furniture with the same finish.

STORAGE

Clean thoroughly and oil your firearm before storage. Store the firearm in a case to prevent scratches and dents. Store your firearm in a dry place to prevent corrosion. **Store the firearm away from children and in a place where it cannot be obtained by those unauthorized to use it. Always store firearm unloaded and separately from and ammunition.**

HAZARDOUS MATERIAL WARNING

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition, may result in exposure to lead and other substances known to cause birth defects, reproductive harm, and other serious injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

THANK YOU

Thank you for purchasing your firearm from us. We are certain it will bring you years of hunting and/or shooting pleasure. Your satisfaction is the key to our success. Please let us know if we can be of service and relay and observations about your firearms' performance or appearance.

WARRANTY CONDITIONS

The manufacturer guarantees that our products are scrupulously checked against defects in materials, workmanship, aesthetics and functioning problems.

In case you find a defect in one of our products, you should immediately contact Chiappa Firearms or where you have bought your firearm. All warranty work will be performed by Chiappa Firearms.

! ATTENTION: All customers returning product for warranty service must first obtain a return authorization from Chiappa Firearms. The request for a return authorization may be obtained through our web site, email or phone. Information required is name and address, model, serial number, and defect. It is the customer's responsibility for adequately packaging the product to prevent shipping damage.

The Charles Daly 5-year warranty for two years after the purchase date. Free parts and labor for defects which have been found during use; wear of parts which shouldn't be subject to wear, or excessive wear of parts subject to wear and further supply free parts for an additional 3 years except for wood. Wood is covered for 1 year. The customer must provide evidence of the purchase date with a receipt or other valid proof.

In case the defect under cover of guarantee is not repairable, the manufacturer will provide for a free substitution of the weapon.

The manufacturer reserves the right of defining the type of defect of the firearm and therefore to state whether the defect is covered by guarantee. The manufacturer's decision will be fair but final.

The manufacturer will be allowed a timing of 60 days for repair under guarantee, and 90 days for free substitution.

SHOULD THE MANUFACTURER BECOME AWARE OF A DEFECT OF A PRODUCT DURING THE GUARANTEE PERIOD, THE DEFECTIVE PART WILL BE REPLACED FREE OF CHARGE.

The guarantee does not cover parts subject to wear and corrosion.

! ATTENTION: Delivery expenses to and from the service center are not covered by the guarantee and will be charged to the customer.

WARRANTY CONDITIONS

The Guarantee Is Void In Case:

- Inadequate ammunition has been used (any ammunition but those commonly on sale, reloaded ammunition, different from caliber and specification indicated on the firearm barrel)
- The firearm failed to be provided proper maintenance and cleaning
- The firearm has been modified without our prior consent
- Unauthorized, inadequate or incorrect repairs have been carried out
- Non original spare parts were used
- Parts subject to wear and corrosion
- Damage (improper use of the gun by the user)
- Expired guarantee

In the above cases the repair, if completed, will be charged to the customer.

In case, for any valid reason, you do not have the possibility to obtain repair under guarantee at the shop where you bought the firearm, you may contact us directly for warranty service or questions:

| | | |
|---------------------|------------------|---|
| » USA | + 1-937-835-5000 | info@chiappafirearms.com |
| » CANADA | + 1-778-426-3884 | murray.mdcent@gmail.com (Murray Charlton) |
| » REST OF THE WORLD | + 39.030.9749065 | info@chiappafirearms.com |

**THIS MANUAL MUST ALWAYS FOLLOW THE FIREARM,
ALSO IN THE EVENT OF NEW OWNERSHIP.**

Procedure For The Use Of Warranty:

1. Register your firearm on our website: <http://www.charlesdaly.com>
2. Contact the gun shop / dealer the firearm was purchased from, or Chiappa Firearms for USA, Canada or Rest of the World as indicated above. You will receive a RMA# and return instructions.
3. Fill in the attached form (on reverse side), which will accompany the return firearm.
4. Ship the firearm to Chiappa Firearms in its original packing..

! ATTENTION: The returned firearm must be protected with adequate packaging; any damages occurred during transportation and handling will be the customer's responsibility.

RETURN MERCHANDISE FORM

To return your firearm for any reason, please call Customer Service
at 937-835-5000 for return authorization.

Customer Information

Name: _____ RMA# _____

Address: _____

City: _____ State: _____ Zip: _____

Phone: _____ Best Time to Call: _____

Email: _____

Product Information

Model: _____

Serial #: _____

Gun Shop/ Dealer

Purchase Date: _____

Dealer Name: _____

Dealer Address: _____

Description of Defect

 **Remember:** Attach Proof of Purchase w/ Date

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