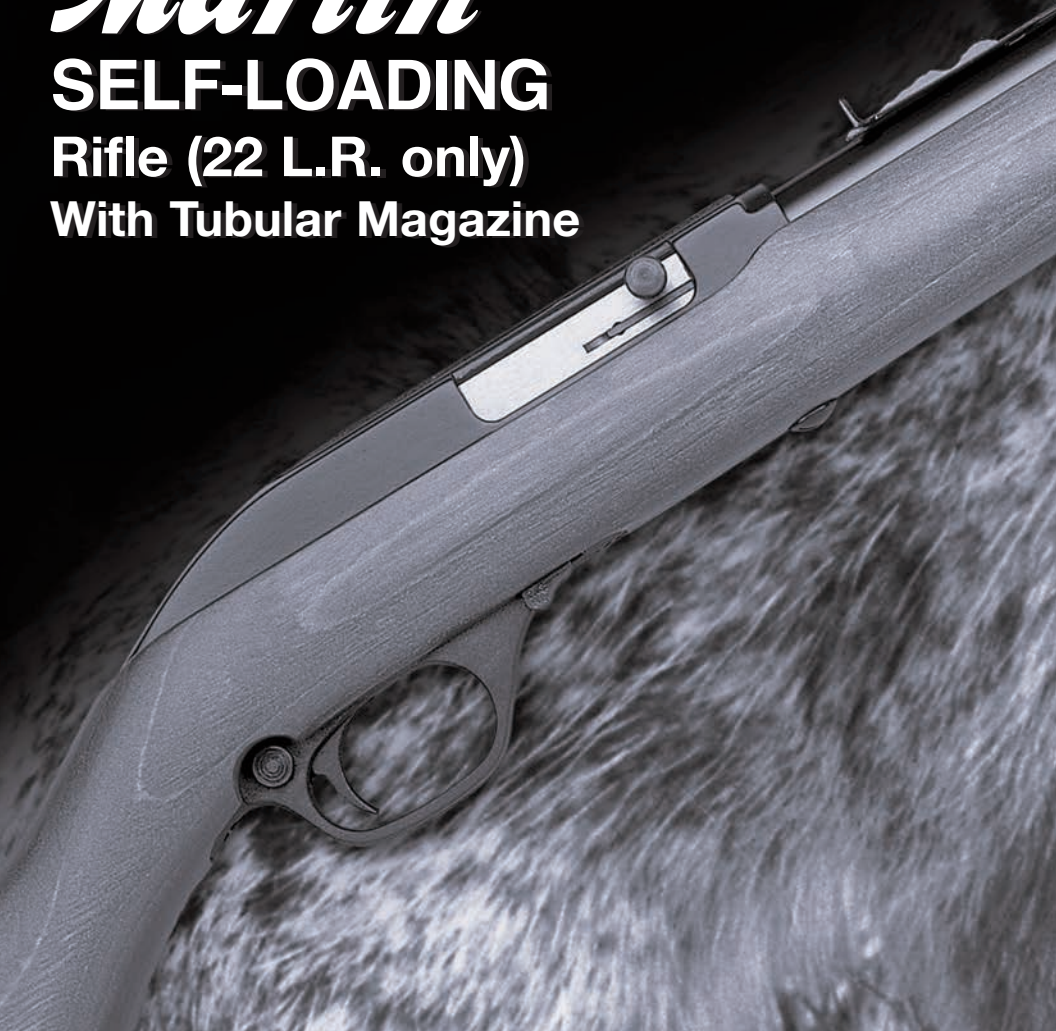


# Owner's Manual

## *Marlin*<sup>®</sup> SELF-LOADING Rifle (22 L.R. only) With Tubular Magazine



### **IMPORTANT**

*This manual contains operating, care and maintenance instructions. To assure safe operation, any user of this firearm must read this manual carefully. Failure to follow the instructions and warnings in this manual can cause accidents resulting in injury or death. This manual should always accompany this firearm, and be transferred with it upon change of ownership.*

*The warranty card bound into this manual must be filled out and mailed within 10 days of purchase.*  
**WARNING: KEEP THIS FIREARM OUT OF THE REACH OF CHILDREN, UNAUTHORIZED INDIVIDUALS, AND OTHERS UNFAMILIAR WITH THE SAFE HANDLING OF FIREARMS.**

**COMES WITH MARLIN'S 5-YEAR WARRANTY**

# How Your Rifle is Made

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Your rifle has been made to Marlin's strictest standards of safety and reliability. It has been proof tested with a high pressure load, function fired, and checked for accuracy at the factory. Built with tradition and engineered to last, your rifle is the product of over 135 years of Marlin technology.

## Before You Use This Firearm

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It is very important that you read and understand this manual before using your new rifle. Warnings should be read and heeded carefully. Also follow the safety rules listed in "Marlin's Guide to Gun Safety", printed on this page.

- **WARNING:** Marlin firearms are designed and manufactured to handle standard factory-loaded ammunition which conforms to SAAMI (Sporting Arms and Ammunition Manufacturers' Institute Inc.) standards with dependability and safety. Due to the many bullet and load options available, the element of judgement involved, the skill required, and the fact that serious injuries have resulted from dangerous handloads, Marlin does not make any recommendations with regard to handloaded ammunition.
- **WARNING:** Your rifle should not be assembled, used or disassembled without fully reading and understanding the instructions in this manual.
- **WARNING:** It is a violation of federal law to alter or deface the serial number of any firearm.

### Marlin's Guide to Gun Safety

1. Read and understand the owner's manual before using a firearm.
2. If you are unfamiliar with firearms, attend a firearms safety class taught by a certified instructor.
3. Handle every firearm as if it were loaded and ready to fire.
4. Control the muzzle, and never point a firearm at anything you don't want to shoot.
5. Keep the safety on SAFE until you are ready to shoot.
6. Unless you are hunting, carry your firearm empty, with the action open.
7. Before shooting, be sure you have an adequate backstop. All ammunition is dangerous beyond your line of sight.
8. Avoid ricochets by never shooting at water or any hard, flat surface.
9. Do not run, climb, or jump over an obstacle with a loaded firearm.
10. Do not climb into or out of a tree or tree stand with a loaded firearm. Do not allow others to pass loaded firearms to you while in a tree stand.
11. Do not enter or ride in a motor vehicle with loaded firearms.
12. Do not lean a loaded firearm against anything.
13. Do not bump, drop or jar a loaded firearm.
14. Do not pull a firearm toward you by the muzzle.
15. Wear hearing protectors when shooting.
16. Wear impact-protective glasses when shooting, disassembling or cleaning firearms.
17. Avoid alcoholic beverages and drugs before and during shooting.
18. Use only ammunition of the correct gauge, caliber, size and bullet shape for your firearm.
19. Do not use damaged, dirty, modified, or improperly handloaded ammunition.
20. Keep the barrel and mechanism of the firearm free of obstructions.
21. Do not use a firearm that fails to function properly. Do not try to force a jammed action.
22. Be sure no one is in the path of ejecting shells or cartridges.
23. Do not interchange parts between firearms, and be sure disassembly and reassembly are correct and complete.
24. Before cleaning, be sure the chamber, action and magazine are completely unloaded.
25. Unload firearms before storing, transporting, or leaving unattended.
26. Store firearms and ammunition separately, locked and out of the reach of children.

***Failure to follow these rules, or other instructions in this manual, can result in personal injury.***

## How to Operate the Safety

- **WARNING:** Prior to firing, know and understand the operation of the safety by practicing with the rifle unloaded.

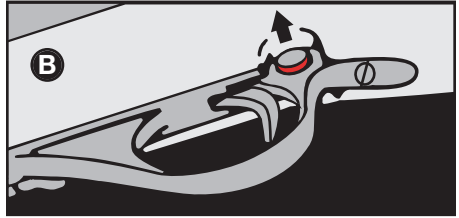
The safety mechanism is a round button located behind the trigger. To put your rifle on SAFE, hold it in the normal shooting position, pointed in a safe direction, and push the safety button from left to right as far as it will go. The safety is now on SAFE (See A).

To move the safety to the FIRE position, push the safety button from right to left as far as it will go. A red ring around the safety button will be visible when the safety is in the FIRE position (See B). If the trigger is pulled with the safety in this position, the gun will fire.

- **WARNING:** Never disassemble the safety. It has been correctly designed, fitted and tested. Any mechanical device can fail, however, so never rely on the safety to justify careless handling. Never use a firearm with a safety that does not function properly. (See instructions for factory maintenance in this manual.)



Safe Position

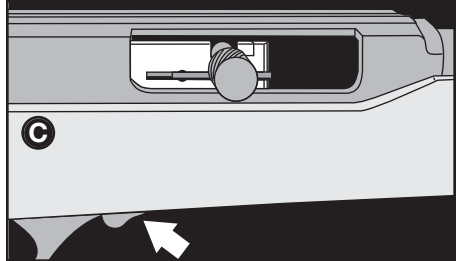


Fire (Off Safe) Position

## Bolt Hold-Open Features

### Automatic “Last Shot” Bolt Hold-Open Feature

This safety feature is activated when the last shot in the rifle has been fired (i.e. when the magazine, feedthroat, and chamber are empty). The bolt will stop about half way to the open position (See C). With the bolt in this position, you should visually check to be sure that the chamber is empty and the orange magazine follower is visible in the feedthroat, indicating that the magazine is empty. To close the bolt completely, with the safety on SAFE, and the gun empty, press the bolt release lever in the front of the trigger guard (See C). As long as the magazine remains empty, the automatic bolt hold-open will engage each time the bolt is pulled all the way back.



Press to release automatic bolt hold-open

### Manual Bolt Hold-Open Feature

In addition to the automatic “last shot” bolt hold-open, which stops the bolt about half way back, the bolt can also be manually locked in the fully open position. This device makes it easy to clean the chamber, feedthroat and bore.

First, with the chamber and magazine empty, pull the charging handle all the way back, and hold it. Now engage the lock by pushing the charging handle to the left, in the direction of the arrow on the back of the handle (See D & E, page 4).

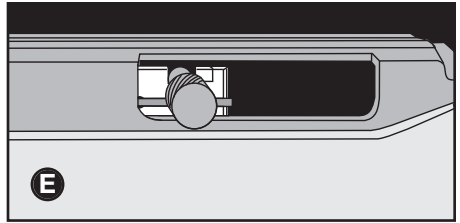


*Locking the action open manually*



*Unlocking the action manually*

To close the action, pull the charging handle out to the right and let it snap forward (See E1). Then press the bolt release lever in front of the trigger guard to completely close the bolt.



*Action locked fully open*

• **WARNING:** Releasing the manual bolt hold-open while the inner magazine is locked in place and there are cartridges in the feeding system, will close the bolt and chamber a cartridge.

• **WARNING:** When not in use, the safest possible way to handle your rifle is completely unloaded, with the action open, the safety on SAFE, and pointed in a safe direction.

## How to Load

• **WARNING:** Never attempt to load your rifle with ammunition that does not meet the cartridge designation stamped on the barrel. Use only clean, dry, factory-loaded ammunition which conforms to industry standards.

• **WARNING:** Your rifle is a self-loading .22 caliber designed for .22 Long Rifle High Velocity cartridges only (not Hyper-Velocity). Shorts, Longs, and Shot cartridges can be loaded and fired, but Marlin does not recommend them, as feeding will not be reliable and damage or injury may result from their use.

• **WARNING:** Before loading your rifle, always check the bore and chamber to be sure they are free of grease, oil or any other obstruction.

• **WARNING:** This rifle will not function properly unless the inner magazine tube is locked securely in place.

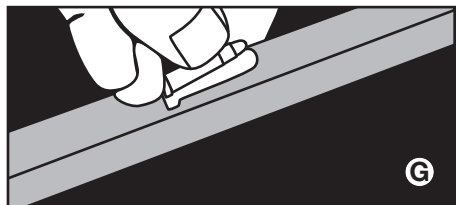
• **WARNING:** Never add cartridges to a partially loaded tubular magazine.

• **WARNING:** The following procedure is the only recommended method of loading.

Be sure the chamber is empty, the safety is on SAFE, the bolt is in the “last shot” automatic hold-open position, and the rifle is pointed in a safe direction.



*Unlocking the magazine*



*Loading the magazine*

To load the magazine, turn the rifle upside down and, keeping your fingers away from the muzzle, unlock the inside magazine tube by turning the knurled locking end plug (See F, page 4). Extract the inside tube from the outside tube until the loading port is exposed (See G, page 4).

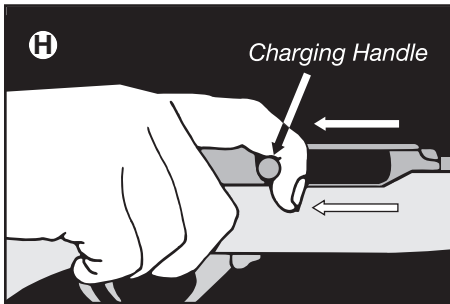
With the muzzle raised, drop Long Rifle cartridges into the loading port, bullet end toward the muzzle (See G, page 4). When you have loaded up to 14 cartridges, slide the tube back in place, turning it slightly to ease passage over the loaded rounds. DO NOT FORCE THE TUBE DOWN. Then rotate the knurled locking end plug to the locked position.

The inner tube will not lock in place if the number of cartridges loaded exceeds the stated magazine capacity.

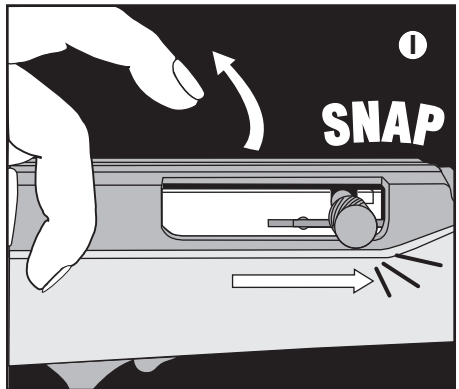
**•WARNING:** Your rifle is not designed to be single-loaded. Always load cartridges through the magazine as directed above.

With the safety on SAFE and the rifle pointed in a safe direction, close the bolt by pressing the bolt release lever in front of the trigger guard (See C, page 3). This should close the bolt on an empty chamber. Now, to chamber a cartridge, you must pull the charging handle *all the way back* and let the bolt snap forward again (See H & I).

**•WARNING:** Your rifle is now cocked and ready to fire as soon as the safety is pushed to the FIRE position.



*Pull charging handle all the way back*



*Let it snap forward*

## How To Fire

Push the safety to the “FIRE” position and, with the rifle pointed at the target, squeeze the trigger. Since your rifle is self-loading, after each shot it is ready to be fired again, until the magazine, feedthroat, and chamber are empty, at which point the automatic “last shot” bolt hold-open will engage.

If you do not fire all cartridges in the magazine, be sure to put the safety on “SAFE” until you are ready to shoot again.

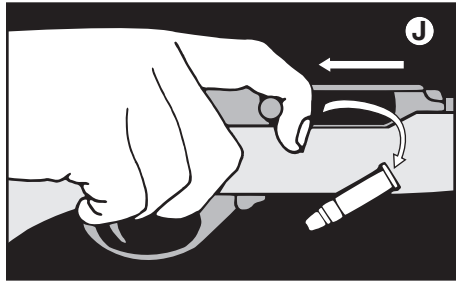
**•WARNING:** Because of its self-loading action, if the bolt of your rifle is completely closed, you must assume that it is cocked and loaded.

## How to Unload

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•**WARNING:** Before you unload, be sure your rifle is on **SAFE** and pointed in a safe direction, and that your fingers are away from the muzzle and the trigger.

Be sure the inner magazine tube is locked in place. Cycle the action repeatedly by pulling the charging handle all the way back and letting it snap forward (See J). Repeat this action until the ejection of cartridges ceases. When the last cartridge has been ejected, the automatic bolt hold-open will engage (See C, page 3).



*Unloading*

Any mechanical device can fail, so **ALWAYS CHECK THE CHAMBER AND FEEDTHROAT VISUALLY TO BE SURE NO CARTRIDGES REMAIN.** The orange magazine follower is visible in the feedthroat when the magazine is empty.

## What to do if Rifle Fails to Fire

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### Misfires

If you have squeezed the trigger and nothing happens, remain in shooting position, pointing the gun in a safe direction. Count to 10, then unload the rifle completely (See “How to Unload” on this page).

### Underpowered Shot

A “squib” or underpowered shot, should not occur if the ammunition is clean, dry, and factory loaded. You can tell if a shot is underpowered by the unusually low sound it makes.

•**WARNING:** Because the bullet may actually still be in the barrel, you must unload completely, and determine, with a cleaning rod, if there is an obstruction. If there is, it should be removed by a qualified gunsmith. Otherwise, personal injury or damage could result.

•**WARNING:** Do not attempt to load another cartridge until you have ensured that the barrel and chamber are clear.

## Sighting

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Your rifle has been sighted-in and test-fired at the factory. Due to individual shooting characteristics, however, sighting should be range verified.

Always ensure the rifle is pointed in a safe direction. Put the rifle on **SAFE** and open the bolt before making any sight changes.

### Vertical Correction (Elevation)

To raise the point of impact, raise the rear sight, by moving the sight elevator rearward. To lower the point of impact, lower the rear sight, by moving the sight elevator forward. The sight can be raised and lowered by moving the stepped elevator forward and back with your thumb.

### Horizontal Correction (Windage)

To move the point of impact to the left, tap the rear sight base to the left. To move the point of impact to the right, tap the rear sight base to the right.

Windage adjustments to the rear sight can be made by gently tapping the dovetail

portion of the rear sight in the desired direction.

## Scope Mounting

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Your rifle has a grooved receiver designed to handle tip-off-type 22 scope bases. They are made by several manufacturers in various heights, to accommodate different objective diameters, and are available through your local gun dealer. You may also order directly from Marlin Gun Service. Call 1-800-544-8892 for more information.

## How to Clean Your Rifle

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- **WARNING:** Before cleaning your rifle, be certain it is completely unloaded, and the bolt has been removed.
- **WARNING:** Never attempt to wipe down or clean a loaded firearm. Follow instructions under “How to Unload” before cleaning.

**Caution:** Before using any solvent or other gun cleaning product, read the label carefully to be sure it will not damage either the finish or any parts of this firearm.

**NOTE for stainless steel models:** Although stainless steel is corrosion-resistant, it can rust. If the rifle gets wet, dirty, or is subject to excessive handling, remove all moisture and wipe down metal parts with oil or a rust-inhibitor.

Minor scratches can be “buffed out” of stainless steel with a “Scotch-Brite™ Very Fine” pad, available in hardware and automotive supply stores.

## Cleaning the Bore

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Since modern ammunition burns very cleanly, with normal use it is not necessary to clean the bore of your rifle. However, if it gets wet, or if any foreign material gets into the action or barrel, cleaning as described below is recommended.

With the safety on SAFE, visually check the chamber and feedthroat to be sure no cartridges remain in the rifle. The orange magazine follower should appear in the feedthroat. Next, pull the charging handle all the way back and lock in the manual hold-open position.

To clean the bore and barrel, use any standard .22 caliber commercial cleaning rod and cleaning patches. Clean the barrel with powder solvent and wipe lightly with gun oil after cleaning.

## Cleaning the Action

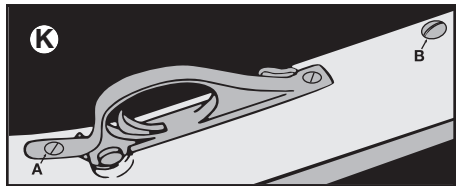
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We recommend that you wear safety glasses while disassembling this rifle.

We recommend cleaning the inside of the receiver, bolt face, extractors, and butt end of the barrel (around the chamber) after firing each 250 rounds. (Frequency of cleaning may depend on brand of ammunition used.) A toothbrush and commercial gun cleaning solvent will simplify the job. (Be sure to follow manufacturer of gun cleaner's directions, as some chemicals may damage the synthetic trigger guard.)

The steps listed below should be followed carefully to assure proper disassembly, cleaning and reassembly.

**Step #1** — With the safety on SAFE and the inner magazine tube locked in place, unload the gun and visually check to be doubly sure no cartridges remain. Then close the action completely.



Remove takedown screws

**Step #2** — The inner magazine tube should be removed in accordance with the procedure described under “How to Load”.

**Step #3** — Unscrew takedown screws A and B as shown in K on page 7. Separate the rifle into two segments, the first consisting of the stock and trigger assembly, the second consisting of the barrel and action.

Release assembly post by squeezing and pushing in slotted end. Pull post free of action (See L). Remove action by sliding it to the rear and up (See M).

**Step #4** — With the action removed, the bolt, charging handle, recoil spring and spring guide may now be removed.

• **WARNING: Recoil spring is compressed at this point and, if not handled properly, can fly from the receiver.**

Pull the charging handle back slightly and, with the forefinger of your other hand, lift the muzzle end of the bolt from the receiver (See N).

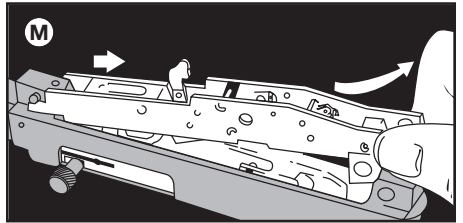
As you begin to lift the bolt out, the charging handle will become free and can be removed. The recoil spring and spring guide are now within easy reach for removal (See O, see page 9).

**Step #5** — The barrel, receiver and action are now ready for thorough cleaning. The action should be cleaned in solvent, dried, and oiled sparingly prior to reassembly.

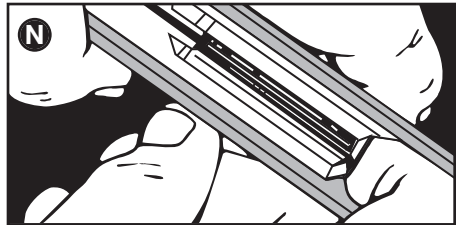
Further disassembly of the action is not recommended and should only be attempted by a qualified gunsmith or the factory.



*Remove assembly post*



*Remove action*



*Lift muzzle end of breech bolt from receiver*



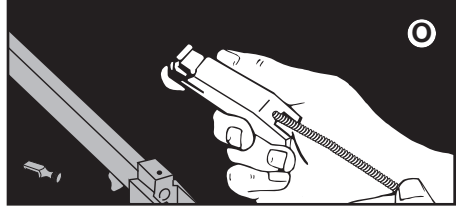
**Step #6** — (Reassembly is easier if gun is secured in a padded vise, or held by an assistant.) To reassemble, place recoil spring guide into one end of recoil spring, then place opposite end of spring into breech bolt. Next, put recoil spring guide into hole at the rear of the receiver. To prevent kinking the spring, hold breech bolt and recoil spring in one hand and use the other hand to support the spring as shown in P, while compressing spring until guide enters breech bolt.

**Step #7** — The charging handle can now be positioned through the ejection port. To complete the insertion of the breech bolt, be sure the charging handle fits into the slot provided for it in the bolt.

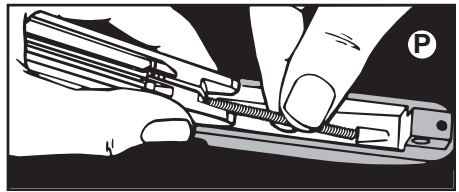
Reinstall the action by pulling the charging handle all the way back and locking it in the open position, and reversing the action disassembly procedure (See Q).

When reassembling the barreled action and stock, be sure the receiver is seated as far *back* in the stock as it will go while tightening the takedown screw. Otherwise, the rifle may not fire.

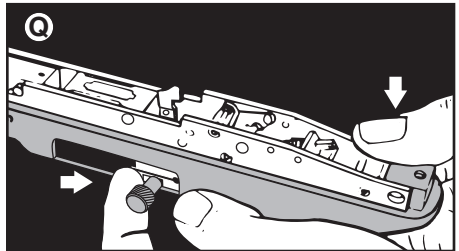
Use a very thin coat of light oil during below freezing conditions. Condensation droplets will form soon after the rifle is brought into a warm room, or it may become wet during inclement weather. In any case, all moisture should be removed. Exterior metal finishes may be wiped down with a lightly oiled cloth. For long term storage, lightly oil the bore, barrel and action with gun oil. Your gun should be completely unloaded and stored in a dry area with the action open. Never store your gun in a carrying case.



*Remove charging handle, recoil spring and spring guide*



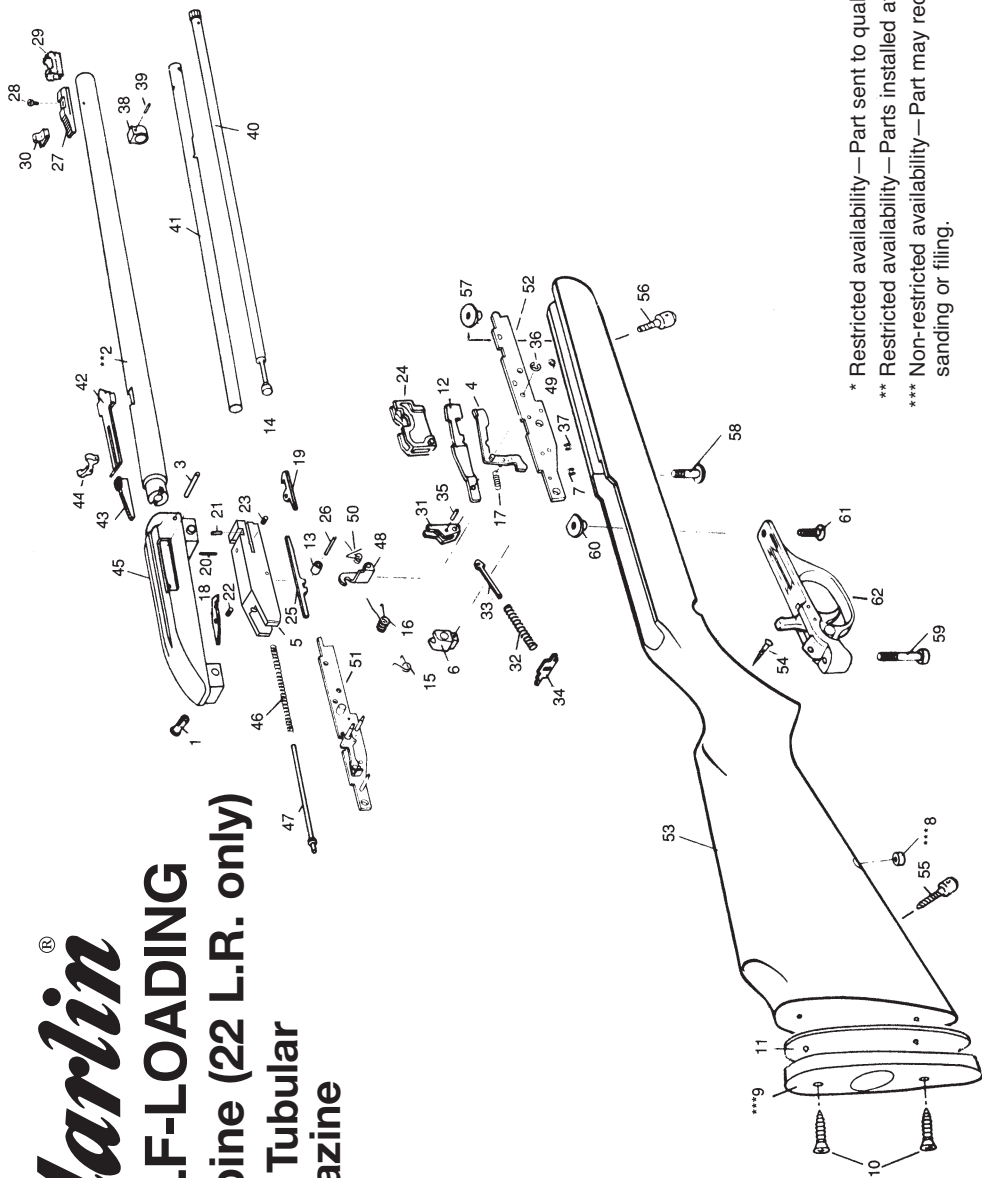
*Support recoil spring to prevent kinking*



*Pull charging handle back to replace action*

# Marlin®

## SELF-LOADING Carbine (22 L.R. only) With Tubular Magazine



- \* Restricted availability—Part sent to qualified gunsmith only.
- \*\* Restricted availability—Parts installed at factory only.
- \*\*\* Non-restricted availability—Part may require some final fitting sanding or filing.

# PARTS LIST BOLT ACTION RIMFIRE RIFLE

For parts prices, call 1-800-544-8892

Be sure to mention gun serial number when ordering parts

ILL. NO.	PART NAME	PART NUMBER	ILL. NO.	PART NAME	PART NUMBER
1	Assembly Post		43	Rear Sight Elevator	
**2	Barrel		44	Rear Sight Folding Leaf	
3	Barrel Retaining Pin		**45	Receiver	
4	Bolt Release Lever		46	Recoil Spring	
5	Breech Bolt		47	Recoil Spring Guide	
6	Buffer		48	Sear	
7	Buffer Pin Ring		49	Sear Pin Ring	
***8	Bullseye		50	Sear Spring	
***9	Buttpad		51	Sideplate, Left Hand	
10	Buttpad Screw (2)		52	Sideplate, Right Hand	
11	Buttpad Spacer		53	Stock	
12	Cartridge Lifter		54	Stock Reinforcement Screw	
13	Cartridge Lifter Roller		55	Swivel Stud, Rear	
14	Charging Handle		56	Swivel Stud, Front	
15	Disconnect Spring		57	Swivel Stud Nut	
16	Ejector Lifter Spring		58	Takedown Screw, Front	
17	Extension Spring		59	Takedown Screw, Rear	
18	Extractor, Left Hand		60	Trigger Guard Nut, Front	
19	Extractor, Right Hand		61	Trigger Guard Screw, Front	
20	Extractor Pin, Left Hand		62	Trigger Guard Complete	
21	Extractor Pin, Right Hand				
22	Extractor Spring, Left Hand				
23	Extractor Spring, Right Hand				
24	Feedthroat				
25	Firing Pin				
26	Firing Pin Retaining Pin				
27	Front Sight Ramp Base				
28	Front Sight Ramp Base Screw				
29	Front Sight Ramp Hood				
30	Front Sight Ramp Insert				
31	Hammer				
32	Hammer Spring				
33	Hammer Strut				
34	Hammer Strut Bridge				
35	Hammer Strut Pin				
36	Hammer Lifter Pin Ring				
37	Lever Retaining Ring				
38	Magazine Tube Band				
39	Magazine Tube Band Pin				
40	Magazine Tube Inside Complete				
41	Magazine Tube Outside				
42	Rear Sight Base				

\*Restricted availability—Part sent to qualified gunsmith only.

\*\*Restricted availability—Parts installed at factory only.

\*\*\*Non-restricted availability—Part may require some final fitting sanding or filing.

ILL. NO.	PART NAME	Model 60 Part No.	Model 60DL Part No.	Model 60C Part No.
1	Assembly Post	407997	407997	407997
**2	Barrel	107741	107741	107741
3	Barrel Retaining Pin	307897	307897	307897
4	Bolt Release Lever	507183	507183	507183
5	Breech Bolt	107011	107002	107002
6	Buffer	407182	407182	407182
7	Buffer Pin Ring	407178	407178	407178
***8	Bullseye	N/A	N/A	N/A
***9	Buttpad	320402	320402	N/A
10	Buttpad Screw (2)	420590	420590	420590
11	Buttpad Spacer	N/A	N/A	N/A
12	Cartridge Lifter	307287	307287	307287
13	Cartridge Lifter Roller	307288	307288	307288
14	Charging Handle	207005	207005	207005
15	Disconnecter Spring	407196	407196	407196
16	Ejector Lifter Spring	307295	307295	307295
17	Extension Spring	407796	407796	407796
18	Extractor, Left Hand	320269	320269	320269
19	Extractor, Right Hand	320369	320369	320369
20	Extractor Pin, Left Hand	320798	320798	320798
21	Extractor Pin, Right Hand	307497	307497	307497
22	Extractor Spring, Left Hand	407895	407895	407895
23	Extractor Spring, Right Hand	407895	407895	407895
24	Feedthroat	407285	407285	407285
25	Firing Pin	407599	407599	407599
26	Firing Pin Retaining Pin	307198	307198	307198
27	Front Sight Ramp Base	330144	330144	330144
28	Front Sight Ramp Base Screw	320593	320593	320593
29	Front Sight Ramp Hood	N/A	N/A	N/A
30	Front Sight Ramp Insert	N/A	N/A	N/A
31	Hammer	207173	207173	207173
32	Hammer Spring	407094	407094	407094
33	Hammer Strut	407179	407179	407179
34	Hammer Strut Bridge	307075	307075	307075
35	Hammer Strut Pin	407200	407200	407200
36	Hammer Lifter Pin Ring	407178	407178	407178
37	Lever Retaining Ring	407252	407252	407252
38	Magazine Tube Band	220121	220121	220121
39	Magazine Tube Band Pin	420698	420698	420698
40	Magazine Tube Inside Complete	507922	507922	507922
41	Magazine Tube Outside	307923	307923	307923
42	Rear Sight Base	220641	220641	220641
43	Rear Sight Elevator	320942	320942	320942
44	Rear Sight Folding Leaf	N/A	N/A	N/A
**45	Receiver	107160	107160	107160
46	Recoil Spring	307496	307496	307496
47	Recoil Spring Guide	307071	307071	307071
48	Sear	307151	307151	307151
49	Sear Pin Ring	407178	407178	407178
50	Sear Spring	407795	407795	407795
51	Sideplate, Left Hand	507004	507004	507004
52	Sideplate, Right Hand	207003	207003	207003
53	Stock	507017	507034	507000
54	Stock Reinforcement Screw	307790	307790	307790
55	Swivel Stud, Rear	N/A	N/A	N/A
56	Swivel Stud, Front	N/A	N/A	N/A
57	Swivel Stud Nut	N/A	N/A	N/A
58	Takedown Screw, Front	307192	307192	307192
59	Takedown Screw, Rear	307392	307392	307392
60	Trigger Guard Nut, Front	307491	307491	307491
61	Trigger Guard Screw, Front	307690	307690	307690
62	Trigger Guard Complete	507058	507058	507458

\*Restricted availability—Part sent to qualified gunsmith only.

\*\*Restricted availability—Parts installed at factory only.

\*\*\*Non-restricted availability—Part may require some final fitting sanding or filing.

ILL. NO.	PART NAME	Model 60SSK Part No.	Model 60SS Part No.	Model 60SB Part No.
1	Assembly Post	407997	407997	407997
**2	Barrel	107006	107000	107001
3	Barrel Retaining Pin	307897	307897	307897
4	Bolt Release Lever	507383	507383	507383
5	Breech Bolt	107012	107012	107003
6	Buffer	407182	407182	407182
7	Buffer Pin Ring	407178	407178	407178
***8	Bullseye	N/A	320101	N/A
***9	Buttpad	N/A	407102	320402
10	Buttpad Screw (2)	N/A	420590	420590
11	Buttpad Spacer	N/A	416203	N/A
12	Cartridge Lifter	307287	307287	307287
13	Cartridge Lifter Roller	307288	307288	307288
14	Charging Handle	207006	207006	207006
15	Disconnecter Spring	407196	407196	407196
16	Ejector Lifter Spring	307295	307295	307295
17	Extension Spring	407796	407796	407796
18	Extractor, Left Hand	307269	307269	307269
19	Extractor, Right Hand	307369	307369	307369
20	Extractor Pin, Left Hand	320798	320798	320798
21	Extractor Pin, Right Hand	307497	307497	307497
22	Extractor Spring, Left Hand	407895	407895	407895
23	Extractor Spring, Right Hand	407895	407895	407895
24	Feedthroat	407285	407285	407285
25	Firing Pin	407599	407599	407599
26	Firing Pin Retaining Pin	307198	307198	307198
27	Front Sight Ramp Base	220939	220939	220939
28	Front Sight Ramp Base Screw	321091	321091	321091
29	Front Sight Ramp Hood	316145	320345	320345
30	Front Sight Ramp Insert	407444	407444	407444
31	Hammer	207173	207173	207173
32	Hammer Spring	407094	407094	407094
33	Hammer Strut	407179	407179	407179
34	Hammer Strut Bridge	307075	307075	307075
35	Hammer Strut Pin	407200	407200	407200
36	Hammer Lifter Pin Ring	407178	407178	407178
37	Lever Retaining Ring	407252	407252	407252
38	Magazine Tube Band	205021	205021	205021
39	Magazine Tube Band Pin	305497	305497	305497
40	Magazine Tube Inside Complete	507022	507022	507022
41	Magazine Tube Outside	307023	307023	307023
42	Rear Sight Base	520041	520041	520041
43	Rear Sight Elevator	330442	330442	330442
44	Rear Sight Folding Leaf	214142	214142	214142
**45	Receiver	107260	107260	107260
46	Recoil Spring	307496	307496	307496
47	Recoil Spring Guide	307071	307071	307071
48	Sear	307151	307151	307151
49	Sear Pin Ring	407178	407178	407178
50	Sear Spring	407795	407795	407795
51	Sideplate, Left Hand	507004	507004	507004
52	Sideplate, Right Hand	207003	207003	207003
53	Stock	407838	507736	507017
54	Stock Reinforcement Screw	N/A	307090	307090
55	Swivel Stud, Rear	N/A	305490	N/A
56	Swivel Stud, Front	N/A	430293	N/A
57	Swivel Stud Nut	N/A	320352	N/A
58	Takedown Screw, Front	307192	307692	307692
59	Takedown Screw, Rear	307392	307792	307792
60	Trigger Guard Nut, Front	307491	307491	307491
61	Trigger Guard Screw, Front	307690	307990	307990
62	Trigger Guard Complete	507858	507658	507658

\*Restricted availability—Part sent to qualified gunsmith only.

\*\*Restricted availability—Parts installed at factory only.

\*\*\*Non-restricted availability—Part may require some final fitting sanding or filing.

## Repair Instructions

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Your firearm has been designed and manufactured in accordance with Marlin's rigid quality control standards. However, any mechanical device may occasionally require adjustment or repair.

Questions regarding the performance and serviceability of your firearm should be addressed to our Gun Service Division at 1-800-544-8892. You should include the Serial Number, Model Number and a full description of the conditions and problems involved.

## Warranty Repairs

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Our Warranty policy covers all our firearms against defects in workmanship or material for a period of five years from the date of purchase to the original owner. See the inside front cover of this manual for warranty details.

Guns requiring warranty repairs should be returned to the factory. Be sure to follow the "Shipping and Handling" instructions on this page.

## Non-Warranty Repairs

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A competent gunsmith may be able to repair your gun. If not, ship it to the factory, following the "Shipping and Handling" instructions on this page.

After receiving your firearm, we will send you an estimate of the repair cost. Repairs will begin upon receipt of your check or money order. If repairs are not possible, your gun will be returned.

## Shipping and Handling

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When sending your firearm to the factory, you must follow these instructions:

1. Prior to mailing, be absolutely certain that the chamber and magazine of your firearm are not loaded.
2. Pack your gun carefully. Use ample cushioning and a sturdy outer cardboard box. Do not ship in a special container which you want returned.
3. Accessories such as scopes, scope mounts, gun case, quick detach type swivels, sling straps and other special appointments should be removed prior to returning the firearm.
4. Inside the box, include a sheet with the following information: model number, serial number, description of damage or problem, and under what conditions difficulty occurs.
5. ***Keep a record of your serial number when returning a firearm.***
6. Clearly mark your return address on the outside of the box and on your instruction sheet.
7. Do not ship live ammunition under any circumstances.
8. Ship your firearm via insured Parcel Post or U.P.S. prepaid and addressed to:

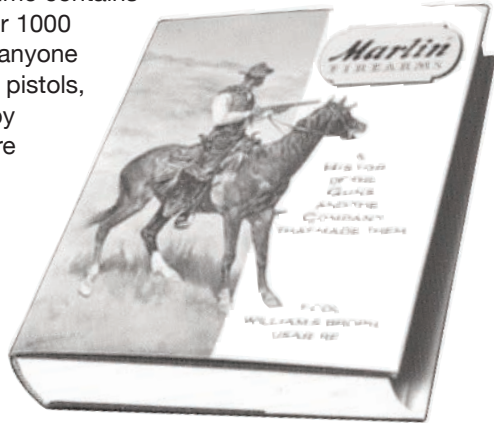
**MFC INC.  
ATTN: SERVICE DEPT.  
100 KENNA DRIVE  
NORTH HAVEN, CONN. 06473**

# The Fascinating History of Marlin

**W**ritten by the late William S. Brophy, Marlin's Senior Technical Manager and Official Company Historian for many years, this prodigious book details the history of the Marlin Firearms Co. and its products. The hardbound volume contains more than 600 pages and over 1000 illustrations. Must reading for anyone interested in all the models — pistols, rifles and shotguns — made by Marlin, and in the story of more than a century of firearms production in America.

For more information, write:

**Marlin Firearms Co.  
Department OM  
100 Kenna Drive  
North Haven, CT 06473**



# IMPORTANT

If you have any questions or problems relating to your new Marlin, would like additional information on safe operation, or wish to order parts or accessories, just call our Customer Service Center. A Service Representative can be reached at the number listed below, between 8 A.M. and 4:30 P.M. (Eastern Time), Monday through Friday.

**1-800-544-8892 (Toll Free)**

**Please record the firearm serial number, date of purchase and where purchased below.**

Serial #: \_\_\_\_\_

Date of Purchase: \_\_\_\_\_

Purchased From: \_\_\_\_\_

**In case of loss or theft, supply this information to the proper authorities.**



## WARNING

**Children are attracted to and can operate firearms that can cause severe injuries or death.**

**Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.**



## ADVERTENCIA

**A los niños los atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarse lesiones graves y la muerte.**

**Evite que los niños tengan acceso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene un arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarlo a la cárcel.**

**Health Warning:** Discharging of firearms in poorly ventilated areas and handling ammunition may cause exposure to lead and/or lead compounds. Exposure may cause cancer, birth defects or damage to the kidney, nervous, blood forming and reproductive systems. Have adequate ventilation at all times, especially in confined areas. Wash hands thoroughly after shooting, handling ammunition, or cleaning a firearm. Do not eat or smoke during these activities.

**Safety Warning:** Marlin strongly recommends that you take a hunter safety course, taught by a certified instructor, before you use this firearm. Your State Fish & Game Dept. or a local gun shop can suggest courses in your area.

**Safety Warning:** Keep this firearm out of the reach of children, unauthorized individuals, and others unfamiliar with the safe handling of firearms.