



**THOMPSON/CENTER**  
A Smith & Wesson® Company

## Safety & Instruction Manual

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# ICON® Bolt Action Rifles



**Read the instructions and  
warnings in this manual  
CAREFULLY BEFORE  
using this firearm.**

**THOMPSON/CENTER ARMS**  
2100 Roosevelt Avenue • Springfield, MA 01104  
Toll Free Phone (866) 730-1614  
[www.tcarms.com](http://www.tcarms.com)



# **WARNING**



**READ THESE  
INSTRUCTIONS AND  
WARNINGS CAREFULLY.  
BE SURE YOU UNDERSTAND  
THESE INSTRUCTIONS AND WARN-  
INGS BEFORE USING THIS FIREARM.  
FAILURE TO READ THESE INSTRU-  
CTIONS AND TO FOLLOW THESE WARN-  
INGS MAY RESULT IN SERIOUS INJURY  
OR DEATH TO YOU AND OTHERS  
AND DAMAGE TO PROPERTY**

**This SAFETY & INSTRUCTION  
MANUAL should always accompany  
this firearm and be transferred with it  
upon change of ownership or when the  
firearm is presented to another person.**

**Always keep your firearm pointed in a  
safe direction. Never point a firearm at  
anything you do not intend to shoot.**

**If you don't have a manual, printed  
copies are available free upon request  
by contacting the factory at the address  
below. They are also available via  
download from the company's web site  
shown below.**

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# ***YOUR SAFETY RESPONSIBILITIES***

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## **SAFETY IS YOUR NUMBER ONE RESPONSIBILITY!!!!**

At home, in the field, at the range, or anywhere, the first concern of every firearm owner should be safety. Apply the following safety rules in every situation, with any kind of firearm. If you feel uncertain about any operational aspects of your firearm, please contact Thompson/Center before proceeding with its operation.

 **WARNING: YOU MUST FOLLOW ALL OF THESE SAFETY RULES TO ENSURE THE SAFE USE OF YOUR FIREARM. THE FAILURE TO FOLLOW THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL COULD CAUSE SERIOUS PERSONAL INJURY OR DEATH TO YOU OR OTHERS AND DAMAGE TO PROPERTY.**

As a firearm owner, you accept a demanding responsibility. How seriously you take this responsibility can be the difference between life and death. There is no excuse for careless or abusive handling of your firearm. At all times handle your firearm with intense respect for its power and potential danger.

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## ***YOUR SAFETY RESPONSIBILITIES CONT'D***

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- **ALWAYS KEEP YOUR FIREARM POINTED IN A SAFE DIRECTION.** Never point a firearm at anyone or anything you do not intend to shoot whether or not it is loaded. This is particularly important when loading, unloading, or field stripping the firearm. ALWAYS control the direction of the firearm.
- **ALWAYS TREAT EVERY FIREARM AS IF IT IS LOADED AND WILL FIRE.** Do not take anyone's word that the firearm is unloaded – always check for yourself. Never pass your firearm to another person until the action is open and you visually check that it is unloaded. Keep your firearm unloaded and safely stored when not in use.
- **NEVER PLACE YOUR FINGER INSIDE THE TRIGGER GUARD OR ON THE TRIGGER UNLESS YOU INTEND TO FIRE.** Ensure that other objects do not touch the trigger.
- **ALWAYS BE SURE OF YOUR TARGET AND WHAT IS BEYOND IT.** Always be sure of where the bullet will strike and shoot only where there is a safe back stop free of obstructions, water or other surfaces which can cause ricochets. Be sure your bullet will stop behind your target. Bullets can glance off many surfaces like rocks or the surface of water and travel in unpredictable directions with considerable velocity. Do not fire randomly into the sky.
- **NEVER CROSS OBSTACLES SUCH AS FENCES OR STREAMS WITH A LOADED FIREARM.** Always make certain your firearm is unloaded before crossing a fence, climbing a tree, jumping a ditch or negotiating other obstacles.
- **SAFE FIREARM HANDLING IS YOUR PERSONAL RESPONSIBILITY AT ALL TIMES.** Firearms are dangerous and can cause serious injury or death if they are misused or used inappropriately. Safety must be the prime consideration of any one who owns or handles firearms. Accidents are the result of violating the rules of safe firearm handling and common sense. Firearm safety training is available. Contact your firearms dealer, law enforcement agency, local sportsman's club, etc. for availability.
- **YOU ARE RESPONSIBLE FOR THE FIREARM AT ALL TIMES.** In owning a firearm, you must undertake full-time responsibility for your firearm's safety and security. You must protect yourself and all others against injury or death from misuse of the firearm 24 hours a day.
- **FIREARM SECURITY IS YOUR RESPONSIBILITY.** You must secure firearms safely from children and/or unauthorized users. Your firearm should always be kept unloaded and locked when not in use. Never assume that the use of this lock is sufficient to safely secure your firearm. You must always evaluate your personal situation and employ the security systems that meet your needs and prevent children and unauthorized users from gaining access to your firearm.

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## ***YOUR SAFETY RESPONSIBILITIES CONT'D***

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- **APPROPRIATE USE FOR YOUR FIREARM MEANS USING YOUR FIREARM FOR LEGAL PURPOSES.** For example - target shooting, hunting and lawful resistance of deadly criminal force. It is your responsibility to ensure that you are in compliance with all applicable laws and ordinances regarding the use of your firearm.
- **NEVER RELY ON MECHANICAL FEATURES ALONE.** Only your safe firearm-handling habits will ensure the safe use of your firearm. This is your responsibility.
- **ALWAYS SAFELY STORE AND SECURE YOUR FIREARM.** Safe and secure storage of your firearm is one of your most important responsibilities. It is a full-time responsibility. You must always secure your firearm and ammunition separately so that they are not accessible to children and/or other unauthorized persons.
- **NEVER KEEP AMMUNITION IN THE SAME LOCATION AS THE FIREARM.** Store each in a separate and secure place.
- **ALWAYS WEAR EYE PROTECTION THAT IS SPECIFIED FOR USE WITH FIREARMS** every time you handle your firearm for cleaning and maintenance.
- **ALWAYS WEAR EYE AND EAR PROTECTORS THAT ARE SPECIFIED FOR USE WITH FIREARMS** every time you discharge your firearm. Make sure others in the vicinity of where you will be shooting do so as well.
- **NEVER USE ALCOHOL OR DRUGS BEFORE OR WHILE SHOOTING.** Do not use your firearm if you are on any medication which impairs, even slightly, your mental or physical ability.
- **ALWAYS HAVE ADEQUATE VENTILATION.** Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm, and other serious physical injury. Review the warnings and labels for all ammunition and cleaning products carefully. Wash hands thoroughly after exposure.
- **BEFORE HANDLING ANY FIREARM, UNDERSTAND ITS OPERATION.** Not all firearms are the same. Familiarize yourself with the mechanical features of any firearm you intend to use. If you feel uncertain about any operational aspects of your firearm, please contact Thompson/Center, before proceeding with its operation.
- **NEVER ALLOW A FIREARM TO BE USED BY INDIVIDUALS WHO DO NOT UNDERSTAND ITS SAFE OPERATION OR HAVE NOT READ THESE FIREARM SAFETY RULES.**

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## **YOUR SAFETY RESPONSIBILITIES CONT'D**

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- **ALWAYS USE THE CORRECT AMMUNITION FOR YOUR PARTICULAR FIREARM** as indicated by the marking on the firearm. Never use non-standard, reloaded, or "handloaded" ammunition which has not been subjected to internal ballistic pressure testing.
- **BEWARE OF BARREL OBSTRUCTIONS** Be sure the barrel is clear of obstructions before shooting. Mud, water, snow or other objects may inadvertently lodge in the barrel bore. A small obstruction can cause a dangerous increase in pressure and may damage your firearm and cause injury to yourself and others.
- **BE SURE ALL ACCESSORIES, SUCH AS HOLSTERS, GRIPS, SLINGS, SCOPES AND OTHER ACCESSORIES ARE COMPATIBLE** with the firearm and that the accessories do not interfere with safe operation. It is your responsibility to understand and follow all of the instructions in this manual, as well as those which may be supplied with your ammunition and any accessory.
- **NEVER DISASSEMBLE YOUR FIREARM** beyond the field stripping procedure outlined in this manual. Improper disassembly or reassembly of your firearm may be dangerous and can lead to serious injury or death.
- **NEVER MANIPULATE, ADJUST OR CHANGE ANY OF THE INTERNAL COMPONENTS OF YOUR FIREARM UNLESS SPECIFICALLY INSTRUCTED TO DO SO IN THIS MANUAL.** Improper manipulation of any other internal component may affect the safety and reliability of your firearm and may cause serious injury or death.
- **NEVER ALLOW ANY ALTERATION OR REPLACEMENT OF PARTS IN YOUR THOMPSON/CENTER FIREARM UNLESS PERFORMED BY A QUALIFIED GUNSMITH** using genuine Thompson/Center parts. If you do otherwise, improper functioning of your firearm may occur and serious injury or death and damage to property may result.



**WARNING: SAFE USE OF A FIREARM IS YOUR PERSONAL RESPONSIBILITY AND THE FAILURE TO FOLLOW ALL OF THESE BASIC SAFETY RULES MAY RESULT IN SEVERE PERSONAL INJURY OR DEATH TO YOU OR OTHERS. YOU ARE THE MOST IMPORTANT SAFETY DEVICE WHEN IT COMES TO THE USE OF YOUR FIREARM AND THOMPSON/CENTER AND ITS PARENT COMPANY WILL NOT BE RESPONSIBLE FOR ANY PERSONAL INJURY, DEATH OR PROPERTY DAMAGE THAT RESULTS FROM: (1) THE CRIMINAL OR NEGLIGENT USE OF THIS FIREARM; (2) A DISREGARD OF THESE SAFETY INSTRUCTIONS AND WARNINGS; (3) IMPROPER OR CARELESS HANDLING OF THIS FIREARM; (4) THE USE OF NON-STANDARD, DEFECTIVE, IMPROPER OR RELOADED AMMUNITION; OR (5) IMPROPER OR NEGLIGENT MODIFICATIONS OR REPAIRS TO THE FIREARM.**

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# **SAFE STORAGE & TRANSPORTATION**

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**WARNING: ALWAYS POINT THE MUZZLE IN A SAFE DIRECTION.**



**WARNING: FIREARMS ARE DANGEROUS WHEN USED AND STORED IMPROPERLY. THEY POSE A RISK OF SERIOUS OR FATAL INJURIES. FIREARMS CAN BE ESPECIALLY DANGEROUS TO CHILDREN WHEN THEY ARE STORED IN AN IRRESPONSIBLE AND UNSAFE MANNER. FOR YOUR SAFETY AND THE SAFETY OF OTHERS, IT IS IMPERATIVE THAT YOU KEEP YOUR FIREARM LOCKED AND UNLOADED IN A SECURE PLACE. THE AMMUNITION SHOULD BE STORED IN A SEPARATE, SECURE LOCATION WHEN IT IS NOT IN USE. SAFE AND SECURE STORAGE OF YOUR FIREARM IS ONE OF THE MOST IMPORTANT RULES OF FIREARM SAFETY. YOUR FAILURE TO FOLLOW THESE RULES MAY RESULT IN SERIOUS INJURY OR DEATH TO YOU OR OTHERS.**

- **ALWAYS SECURE YOUR FIREARM IN A MANNER THAT WILL PREVENT UNAUTHORIZED ACCESS.** Whenever your firearm is not in use, keep it unloaded and locked. Your safety and the safety of others requires that you always secure and store your firearm in a manner that will prevent unauthorized access. Never leave a firearm unattended unless it is locked, unloaded and secured.
- **ALWAYS USE THE LOCK PROVIDED BY THOMPSON/CENTER TO SECURE YOUR FIREARM.** Please read and follow the instructions packaged separately for the use of this lock. A lock, when properly used, can be an effective tool in preventing unauthorized access to your firearm. There are other alternative locks and safe storage containers available in the marketplace which may also be appropriate for your particular needs. Consult your local gun shop, hardware store, or local police department for guidance on the variety of other safe storage devices or practices which may be appropriate for your particular needs. By purchasing this firearm you have accepted the responsibility of safely securing the firearm at all times and preventing its unauthorized use. Never assume that the use of this lock alone is sufficient to safely secure your firearm. It is your personal responsibility to select and use whatever measures or practices that will enable you to be absolutely certain that your firearm is secure at all times.



**WARNING: NEVER LOCK A LOADED FIREARM AND NEVER LOAD A LOCKED FIREARM!!**

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## **SAFE STORAGE & TRANSPORTATION CONT'D**

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- **ALWAYS STORE YOUR FIREARM AND AMMUNITION SEPARATELY** so that they are not accessible to children or other unauthorized persons. Safe and secure storage of your firearm and ammunition are your responsibility. It is a full-time responsibility.
- **NEVER ASSUME THAT A “HIDING” PLACE IS A SECURE STORAGE METHOD.** Others may be aware of your storage location or come upon it by chance. It is your personal responsibility to use common sense when storing your firearm and ammunition and to always make sure they are not accessible to children or other unauthorized persons.
- **NEVER TRANSPORT A LOADED FIREARM.** When transporting your firearm, be sure it is unloaded and locked. Safe and secure transportation of your firearm is your responsibility.
- **ALWAYS FOLLOW THE LAW!** Many jurisdictions have laws that make it a crime to keep a firearm unlocked and in an area accessible to children or others. Keeping a firearm locked and unloaded when not in use is not only common sense safety practice... IT IS THE LAW. You must be familiar with all local, state, and federal laws regarding the safe storage and transportation of your firearm. Failure to know and follow the law may result in unauthorized access or use of your firearm by another. Obey all laws relating to the storage and transportation of firearms. Your local police department or gun shop can furnish you with available information on storing and/or transporting a firearm safely and legally.
- **YOUR FIREARM IS YOUR RESPONSIBILITY.** You must prevent your firearm from being stolen or from being used by untrained or unqualified individuals. Keep it locked, unloaded and secured when not in use.
- Use the lock provided to prevent unauthorized use, follow the instructions supplied with the lock.
- Never leave the key with the stored firearm.



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# **PREPARATION FOR FIRING**

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**WARNING: FAILURE TO FOLLOW THESE FIREARM SAFETY REQUIREMENTS WILL CAUSE SERIOUS PERSONAL INJURY OR DEATH TO YOU OR OTHERS.**

- **ALWAYS TREAT ALL FIREARMS AS IF THEY ARE LOADED.**
- **ALWAYS BE SURE THAT ALL CYLINDERS AND ACTIONS OF FIREARMS ARE OPEN, THAT CHAMBER(S) ARE CLEAR OF CARTRIDGES OR SHELLS, MAGAZINES ARE REMOVED OR UNLOADED, AND THAT FIREARMS ARE POINTING IN A SAFE DIRECTION.**
- **ALWAYS WEAR ADEQUATE AND PROPER EAR PROTECTORS SPECIFIED FOR FIREARM USE** to prevent permanent damage to your hearing. Make sure others who are near-by are wearing ear protection as well.
- **ALWAYS WEAR SAFETY GLASSES SPECIFIED FOR FIREARM USE**, whether indoors or out. Safety glasses should protect your eyes from the firing flash and particles associated with the discharge of ammunition. Failure to do so creates a risk of personal injury from particle or debris spitting or ricochets.
- **ALWAYS BE ALERT AND ALWAYS FOLLOW THE SAFETY INSTRUCTIONS OF THE RANGE OFFICER.** Never shoot if you are tired, cold or impaired in any way.
- **ALWAYS BE AWARE OF OTHER PEOPLE** so that persons do not accidentally walk into the line of fire.
- **THE SHOOTER (AND ALL OTHERS IN THE SHOOTING AREA) MUST ALWAYS BE IN A POSITION THAT IS OUT OF THE LINE OF FIRE** and are not within an area where they may be struck by a ricochet or particles spitting from a firearm, or by ejected cases from some types of firearms.
- **NEVER SHOOT AT SURFACES THAT MAY CAUSE A RICOCHET.** Always select a place to shoot that has a safe backstop, is free from obstructions and has no surfaces which may cause a ricochet.
- **NEVER FIRE RANDOMLY INTO THE SKY.** Always select a place to shoot that has a safe backstop.
- **NEVER USE ALCOHOL OR DRUGS BEFORE OR WHILE SHOOTING OR HANDLING ANY FIREARM.**

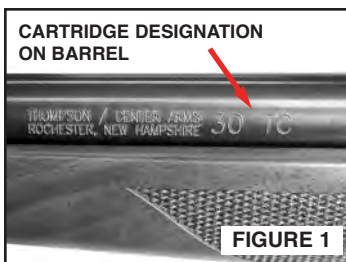
# AMMUNITION



**WARNING: NEVER USE AMMUNITION NOT SPECIFICALLY DESIGNATED FOR USE IN YOUR FIREARM. FAILURE TO USE THE CORRECT TYPE OR CALIBER OF AMMUNITION MAY CAUSE THE FIREARM TO JAM, FAIL TO FIRE OR EVEN GENERATE EXCESSIVE PRESSURE WHICH CAN DAMAGE OR EVEN RUPTURE YOUR FIREARM, CAUSING PERSONAL INJURY, DEATH OR PROPERTY DAMAGE.**

Locate the cartridge designation marked on the firearm. This information indicates the correct ammunition that must be used in this firearm. (FIGURE 1).

You are responsible for selecting ammunition that meets industry standards and is appropriate in type and caliber for this firearm.



Never use a cartridge not specifically designated for use in your firearm. The wrong type of ammunition may exceed the capability of your firearm and may damage or even rupture your firearm.

Never mix ammunition.

In some cases, a round of ammunition not specified on your firearm may fit into the chamber. Firing ammunition not specified on your firearm may cause it to rupture and cause serious injury or death to you or others.

Always inspect your ammunition before using it. Never use dirty, corroded or damaged ammunition which can lead to a burst cartridge which may cause damage to the firearm and personal injury or death.

Use only commercially manufactured ammunition with internal ballistic pressures which are in strict accordance with the specifications of the Sporting Arms and Ammunition Manufacturers' Institute (SAAMI). If you are uncertain, contact your ammunition supplier for verification.

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## **AMMUNITION CONT'D**

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**WARNING: NEVER USE NON-STANDARD, RELOADED OR "HANDLOADED" AMMUNITION WHICH HAS NOT BEEN SUBJECTED TO INTERNAL BALLISTIC PRESSURE TESTING. RELOADED OR HANDLOADED AMMUNITION, MAY HAVE MANY MANUFACTURING AND QUALITY VARIABLES (SUCH AS THE TYPE AND AMOUNT OF GUN POWDER). ANY AMMUNITION THAT IS IMPROPERLY MANUFACTURED, EVEN IN THE SLIGHTEST DEGREE, MAY FAIL TO FIRE OR MAY GENERATE EXCESSIVE INTERNAL PRESSURES WHICH CAN DAMAGE OR EVEN RUPTURE THE FIREARM, CAUSING PERSONAL INJURY OR DEATH TO THE SHOOTER OR THOSE IN THE IMMEDIATE VICINITY.**

A firearm and ammunition are a system and must work together. There are different types of ammunition for different types of firearms. Your firearm has been designed for ammunition of a specific type and a specific gauge or caliber. It is important to select the proper ammunition for your firearm.

Different combinations of bullet velocity, bullet weight and firearm weight can have major impact on felt recoil; high felt recoil can be uncomfortable to some shooters.

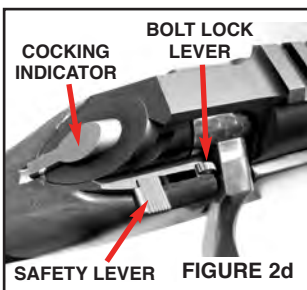
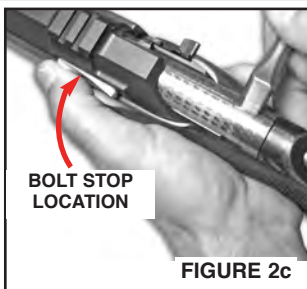
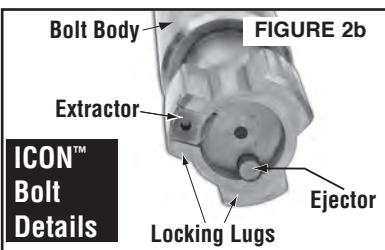
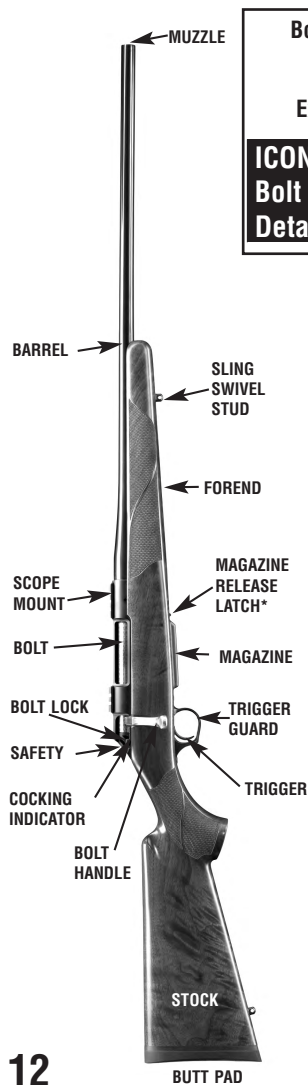
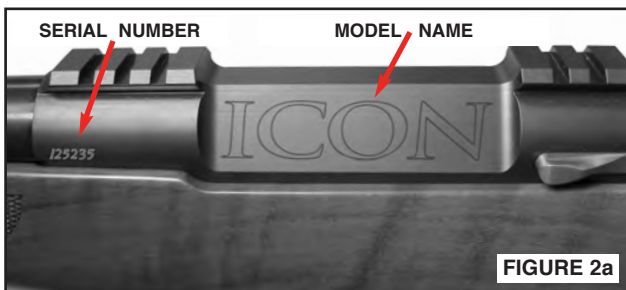


**WARNING: NEVER USE CARTRIDGES OR SHELLS OTHER THAN THOSE DESIGNATED BY THE MARKING ON THE BARREL. DOING SO CAN RESULT IN DANGEROUSLY HIGH PRESSURES THAT MAY DAMAGE THE FIREARM AND POSSIBLY CAUSE SERIOUS INJURY TO YOURSELF AND OTHERS.**




**WARNING: DEATH, SERIOUS INJURY AND DAMAGE CAN RESULT FROM THE USE OF INCORRECT AMMUNITION OR BORE OBSTRUCTIONS.**

# MODEL AND FEATURES IDENTIFICATION



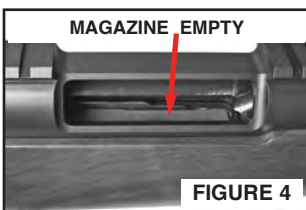
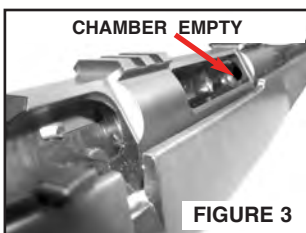
# INSPECTING AND INITIAL ASSEMBLY

 **WARNING: ALWAYS ENSURE THAT THE FIREARM IS UNLOADED BEFORE INSPECTING OR ASSEMBLING AND ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.**

Your Thompson/Center ICON® rifle comes completely assembled from the factory except for the bolt, which has been removed for transportation and storage. The bolt is packed separately in the shipping carton.

## INSPECT

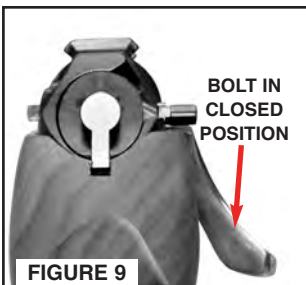
- Grasp the rifle, keeping your finger outside the trigger guard and off the trigger, point the muzzle in a safe direction.
- Check to be certain that the chamber is empty (FIGURE 3).
- Ensure that the magazine is empty (FIGURE 4).
- On the ICON® models with a removable magazine, press the magazine latch rearward to release the magazine (FIGURE 5).
- Orient the rifle as shown in the following photos to allow the magazine to drop out of the rifle when the magazine latch is released (FIGURE 5).
- Allow the magazine to fall clear of the rifle (FIGURE 6).
- On the ICON® models with a hinged floor plate, press the floor plate latch (FIGURE 2e) rearward to open it and assure that the magazine well is empty.



## ***INSPECTING & INITIAL ASSEMBLY CONT'D***

### **INSTALLING THE BOLT**

- Grasp the bolt by its handle and slide the bolt forward into the receiver as shown (FIGURE 7).
- Rotate the bolt handle upward (FIGURE 8) until the bolt stop engages the groove in the bolt itself.
- Push the bolt fully forward into the receiver once the handle is in this position.
- Close the bolt by turning the bolt handle down (FIGURE 9).



### **The Safety Lever**

- Located on the right side at the rear of the receiver, it has two positions that are set by the user:
- Fully rearward - In the "SAFE" position (FIGURE 10).
- Fully forward in the - "FIRE" position (FIGURE 11) where the red dot on the stock is now visible and the gun can be fired.





## **INSPECTING & INITIAL ASSEMBLY CONT'D**

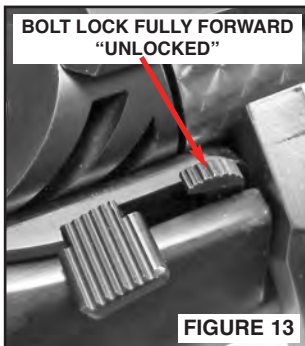
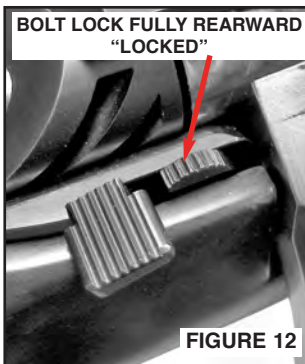
### **The Bolt Lock Lever**

The ICON® has a lever to lock the bolt closed.

- Fully Rearward - "LOCKED" Position (FIGURE 12).
- Fully forward - "UNLOCKED" Position (FIGURE 13).
- The Bolt Lock is automatically "UNLOCKED" when the safety lever is moved to the "FIRE" Position.

 **WARNING: NEVER RELY ON MECHANICAL FEATURES ALONE. ONLY YOUR SAFE GUN HANDLING WILL ENSURE THE SAFE USE OF YOUR FIREARM. THIS IS YOUR RESPONSIBILITY.**

 **WARNING: NEVER MODIFY ANY OF THE PARTS IN YOUR FIREARM. DO NOT ADD OR REPLACE ANY OF THE PARTS IN YOUR FIREARM UNLESS THEY ARE GENUINE THOMPSON/CENTER PARTS AND YOU FOLLOW THE INSTRUCTIONS SUPPLIED BY THOMPSON/CENTER. IF YOU DO OTHERWISE, IMPROPER FUNCTIONING MAY OCCUR AND SERIOUS INJURY OR DEATH MAY RESULT.**



# LOADING - REMOVABLE MAGAZINE



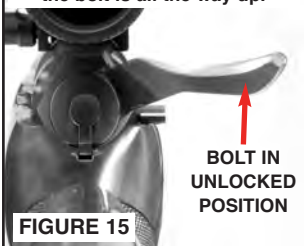
**WARNING: ALWAYS POINT THE MUZZLE IN A SAFE DIRECTION.**

- Do not load the rifle until you have read and fully understand this manual.
- Do not load the rifle until you are ready to use it.
- Never load your rifle until you are sure of your target, what is beyond it and are fully prepared to fire.
- For ICON® rifles with a removable magazine, follow these instructions:
- Keep your finger outside the trigger guard and off the trigger, point the muzzle in a safe direction.
- Open the bolt and inspect the bore for obstructions and clean if necessary (FIG. 15).
- Place the safety lever in the "SAFE" position (FIGURE 16).
- Remove the magazine from the rifle in order to load the cartridges into it (FIGURE 17). Insert the cartridges into the magazine as shown (FIGURE 18).
- Just prior to firing, open the bolt fully and then insert the loaded magazine and "snap" it into place (FIGURE 19).



**WARNING: NEVER CARRY THIS RIFLE WITH A CARTRIDGE IN THE CHAMBER. FAILURE TO FOLLOW THIS INSTRUCTION CAN LEAD TO PERSONAL INJURY OR DEATH TO YOU OR OTHERS.**

An audible "click" indicates that the bolt is all the way up.



SAFETY IN THE FULLY REARWARD "SAFE" POSITION



PRESS MAGAZINE LATCH REARWARD



LOADED MAGAZINE  
3 ROUND CAPACITY



JUST PRIOR TO FIRING,  
OPEN THE BOLT AND INSERT  
THE LOADED MAGAZINE



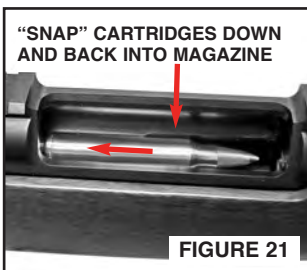
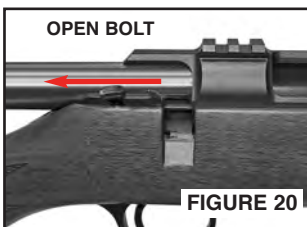


# LOADING - HINGED FLOOR PLATE



**WARNING: ALWAYS POINT THE MUZZLE IN A SAFE DIRECTION.**

- Do not load the rifle until you have read and fully understand this manual.
- Do not load the rifle until you are ready to use it.
- Never load your rifle until you are sure of your target, what is beyond it and are fully prepared to fire.
- When loading the ICON® model with the fixed magazine and hinged floor plate, be certain that the safety is in the "SAFE" position (see FIGURE 16).
- Lift the bolt handle to unlock the mechanism, draw the bolt fully rearward until it stops (FIGURES 15 & 20).
- Insert the cartridges down through the ejection port and "snap" them into place in the magazine well (FIGURE 21), pushing them down and then rearward until the shoulder of the cartridge is behind the side "ribs" inside the magazine well.



**WARNING: NEVER CARRY THIS RIFLE WITH A CARTRIDGE IN THE CHAMBER. FAILURE TO DO THIS CAN CAUSE PERSONAL INJURY OR DEATH TO YOU OR OTHERS.**

- Close the bolt on an empty chamber to allow safe carrying of this rifle.
- To prevent a cartridge from loading into the chamber as the bolt is closed, push the cartridges down with your fingers as you close the bolt (FIGURE 22).
- When you are prepared to fire, fully open the bolt and fully close the bolt to load a cartridge from the magazine into the chamber.

## LOADING HINGED FLOORPLATE MODEL CONT'D



**WARNING: NEVER CARRY THIS RIFLE WITH A CARTRIDGE IN THE CHAMBER. FAILURE TO FOLLOW THIS INSTRUCTION CAN LEAD TO PERSONAL INJURY OR DEATH TO YOU OR OTHERS.**

## FIRING



**WARNING: ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.**



**WARNING: WEAR EYE AND EAR PROTECTION SPECIFIED FOR FIREARM USE EVERY TIME YOU DISCHARGE YOUR FIREARM. MAKE SURE OTHERS IN THE VICINITY OF WHERE YOU WILL BE SHOOTING DO SO AS WELL.**

- Make certain that the safety is in the "SAFE" position.
- Close the bolt to strip a round from the magazine and put it into the chamber (FIGURE 21).
- Grasp firearm with one hand on the fore-end and other hand on the grip with the trigger finger resting along and outside of the trigger guard. Raise firearm and pull butt-stock firmly into shoulder.
- Push the safety lever to the fully forward "FIRE" position (FIGURE 22).
- The rifle will now fire when pressure is applied to the trigger.
- Place your finger on trigger and pull it until the rifle fires.
- You may continue to fire by fully opening and closing the bolt and pulling the trigger until the rifle is empty.
- To reload, see the **Loading Section**.

PLACE SAFETY IN THE "SAFE" POSITION - THEN CLOSE BOLT

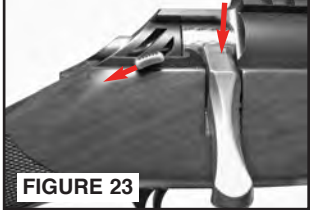


FIGURE 23

SAFETY FULLY FORWARD IN THE "FIRE" POSITION

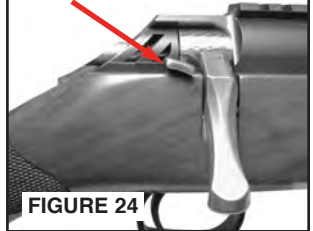


FIGURE 24

# CLEARING MISFIRES



**WARNING: IF YOUR FIREARM GIVES ANY INDICATION THAT IT IS NOT PERFORMING PROPERLY OR THE OPERATION OF YOUR FIREARM HAS CHANGED “THE WAY IT FEELS OR SOUNDS”, STOP FIRING. MAKE SURE THE FIREARM IS POINTED IN A SAFE DIRECTION, UNLOAD THE FIREARM AND HAVE IT INSPECTED BY A FACTORY TECHNICIAN. CALL THOMPSON/CENTER CUSTOMER SUPPORT.**

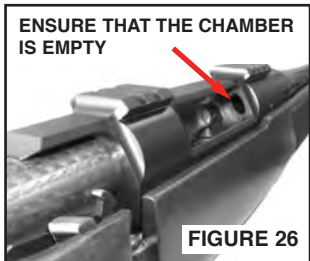
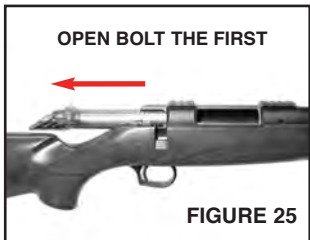
- If a cartridge fails to fire, keep the muzzle pointed in a safe direction and wait 10 seconds before opening the bolt and ejecting the suspect cartridge. Then remove the magazine and make sure that the rifle is unloaded.

## UNLOADING - REMOVABLE MAGAZINE



**WARNING: ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.**

- On ICON® models with a removable magazine, follow these instructions:
- Open the bolt and ensure that the chamber is empty (FIGURES 25 & 26).
- Set safety lever to the “SAFE” position (FIGURE 27).
- Press the magazine latch rearward and remove the magazine (FIGURES 28 & 29).



# UNLOADING - HINGED FLOOR PLATE

**WARNING: ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.**

- On ICON® models with a hinged floor plate, follow these instructions:

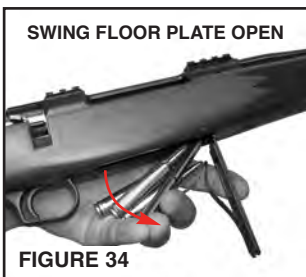
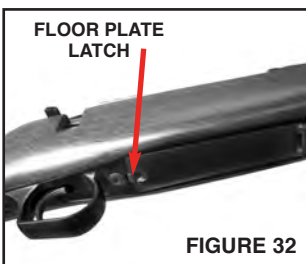
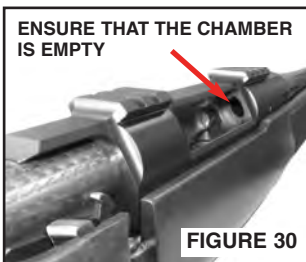
- Open the bolt and ensure that the chamber is empty (FIGURE 30).

- Set safety lever to the "SAFE" position (FIGURE 31).

- Orient the rifle as shown to allow the cartridges to drop out of the magazine when the floor plate is opened (FIGURES 33 & 34).

- Push the release button and allow the hinged floor plate to swing open (FIGURES 32 & 33).

- Allow the cartridges to fall clear of the rifle (FIGURE 34).



# DISASSEMBLY - FIELD STRIPPING



**WARNING: ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.**



**WARNING: NEVER DO ANYTHING BEYOND WHAT YOU ARE SPECIFICALLY INSTRUCTED TO DO IN THIS MANUAL. NEVER ALTER OR MODIFY THE PARTS IN YOUR FIREARM.**



**WARNING: WEAR SAFETY GLASSES EVERY TIME YOU ASSEMBLE OR DISASSEMBLE YOUR FIREARM.**

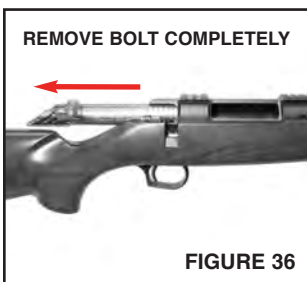
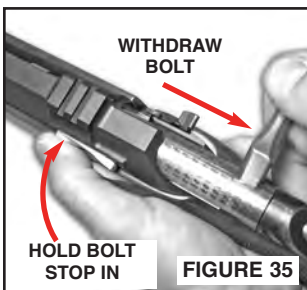


**WARNING: DO NOT ALTER, MODIFY OR REPLACE ANY OF THE PARTS OF YOUR FIREARM UNLESS THIS WORK IS PERFORMED BY A QUALIFIED GUNSMITH USING GENUINE THOMPSON/CENTER PARTS. IF YOU DO OTHERWISE, IMPROPER FUNCTIONING MAY OCCUR AND SERIOUS INJURY MAY RESULT.**

- Ensure that the magazine and chamber are empty.

## REMOVAL OF BOLT

- Lift the bolt handle and draw the bolt fully to the rear.
- Place the safety lever in the "SAFE" position.
- Check through the ejection port to confirm that the chamber and magazine are both unloaded.
- At this point, press the bolt stop in as shown (FIGURE 35).
- Remove the bolt from the receiver with a gentle pull rearward (FIGURE 36) taking care not to hit the stock - causing cosmetic damage.



# SCOPE MOUNT



**WARNING: ALWAYS ENSURE THAT THE FIREARM IS UNLOADED BEFORE INSTALLING A SCOPE OR ANY OTHER ACCESSORIES. FAILURE TO DO THIS CAN CAUSE PERSONAL INJURY OR DEATH TO YOU OR OTHERS.**

We recommend that you have a competent gunsmith install your scope and mount.

The ICON® is factory equipped with a Weaver-style (Picatinny) scope mount base built-in. The base is ready to accept a ring and scope combination of your choice. Different scopes have varying lengths of recommended eye relief. You need to choose a combination that allows for adequate clearance between the scope and your eye brow. Follow the instructions supplied with the scope and rings for proper installation (FIGURE 37).

Follow the instructions supplied with the scope and rings to ensure proper eye relief



FIGURE 37



**WARNING: A SCOPE WHICH IS NOT SECURELY MOUNTED MAY BECOME DETACHED UPON RECOIL OF THE FIREARM. IF IT BECOMES DETACHED IT MAY FLY BACK AND STRIKE THE SHOOTER OR A BYSTANDER AND CAUSE INJURY. OBSERVE THE CONDITION OF ALL THE SCOPE MOUNT SCREWS AFTER FIRING. IF THE MOUNTING SCREWS SHOW SIGNS OF LOOSENING DO NOT FIRE THE GUN AGAIN; TAKE IT TO A QUALIFIED GUNSMITH FOR ASSISTANCE.**



**WARNING: FIRING A SCOPED FIREARM WITH YOUR EYE TOO CLOSE TO THE SCOPE EYE PIECE, OR FAILING TO HOLD THE FIREARM SECURELY AGAINST RECOIL, MAY RESULT IN SERIOUS PERSONAL INJURY INCLUDING, BUT NOT LIMITED TO, BLINDNESS.**

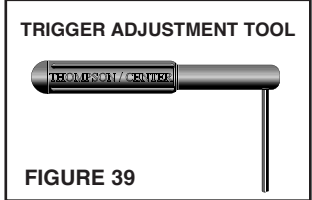
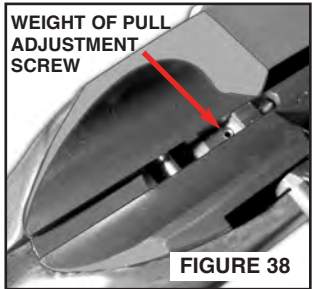
# MAKING TRIGGER ADJUSTMENTS



**WARNING: ALWAYS ENSURE THAT THE FIREARM IS UNLOADED BEFORE ADJUSTING THE TRIGGER.**

**NOTE:** The ICON® trigger pull is user adjustable for weight of pull. The trigger pull has been set at the factory with proper over-travel and sear engagement. We do not recommend disassembly of the rifle or further trigger adjustment except by our factory technicians.

- After determining that the firearm is unloaded proceed as follows:
- Trigger “Weight of Pull” adjustment can be made by first removing the bolt from the receiver to gain access to the adjustment screw (FIGURE 38).



- A trigger adjustment tool is provided with the ICON® rifle (FIGURE 39). Turn the screw clockwise (as viewed from the top of the rifle) to increase the trigger pull force required.
- Turn the adjustment screw counter-clockwise to decrease the trigger pull force required.
- After each adjustment, with the chamber empty and the rifle pointed in a safe direction, dry fire the rifle until the desired pull is achieved.
- If the shooter is not able to make the appropriate adjustments the adjustments should be made by our factory technicians.

## Dry Firing Note

- Be certain that the chamber is unloaded and the magazine is removed from the rifle. Keep the firearm pointed in a safe direction. The Thompson/Center ICON® rifle can be dry fired without damage to the firing pin or other components. To dry fire, cock the rifle by lifting the bolt handle fully and returning it to the closed position and then pulling the trigger.

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# **CLEANING AND MAINTENANCE**

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**WARNING: ENSURE THAT YOUR FIREARM IS UNLOADED BEFORE BEGINNING TO CLEAN IT. (SEE “INSPECTING YOUR FIREARM” SECTION). ALWAYS FOLLOW THE FUNDAMENTAL NRA RULES OF SAFE FIREARM HANDLING.**



**WARNING: WEAR EYE PROTECTION SPECIFIED FOR FIREARM USE EVERY TIME YOU CLEAN OR MAINTAIN YOUR FIREARM.**

- Before using your firearm for the first time, it should be cleaned.
- Your firearm was treated at the factory with either a preservative or oil to protect it against corrosion during shipping and storage.
- Preservative and oil should be wiped from the bore, chamber and exposed areas using a clean swab or patch before using the firearm.

## **CAUTION:**

Never disassemble your firearm beyond the instructions in the Field Stripping and Inspection sections of this manual.

- Purchase cleaning supplies from your firearms dealer that are specifically designated for your type and caliber of firearm. Many suppliers offer these in kit form for your convenience.
- \* Follow the instructions provided with your cleaning supplies.
- \* Remove excessive firing residue from the bore and chamber using a properly fitted brush.
- \* Clean the exterior of the firearm using a non-abrasive cleaning cloth.
- \* After cleaning, lightly coat the metal parts, internal and external with a firearm oil.

Whenever your firearm has been exposed to sand, dust, extreme humidity, water or other adverse conditions, it must be cleaned and lubricated.



**WARNING: DISCHARGING FIREARMS IN POORLY VENTILATED AREAS, CLEANING FIREARMS OR HANDLING AMMUNITION MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUBSTANCES KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM AND OTHER SERIOUS PHYSICAL INJURY. HAVE ADEQUATE VENTILATION AT ALL TIMES. WASH HANDS THOROUGHLY AFTER EXPOSURE.**



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## **CLEANING & MAINTENANCE CONT'D**

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- Run a few patches saturated with good quality firearm cleaning solvent through the bore, preferably from the chamber end to avoid damage to the rifling at the muzzle. Use of a bronze bore brush may be required periodically. More extensive cleaning, especially after the T/C ICON® has been subjected to rain or snow, would include wiping all of the external metal surfaces with a dry cloth, followed by a light coating of oil. Further disassembly of your T/C ICON® is not recommended. If the internal components require cleaning, it is recommended that you return the firearm to Thompson/Center's Service Department.


### **CAUTION:**

Always follow the instructions provided with your firearm cleaner and firearm lubricant.

### **CAUTION:**

Some cleaners can cause damage to your firearms. You should avoid prolonged solvent immersion and prolonged ultrasonic cleaning of your firearm. Choice of solvent should be restricted to those products specifically developed for firearms maintenance. Damage to a firearm's finish may occur if these cautions are ignored. Ammoniated solvents or other strong alkaline solvents, should not be used on any Thompson/Center firearm.

 **WARNING: NEVER MANIPULATE, ADJUST OR CHANGE ANY OF THE INTERNAL COMPONENTS OF YOUR FIREARM UNLESS SPECIFICALLY DIRECTED TO DO SO IN THIS MANUAL. IMPROPER MANIPULATION OF ANY INTERNAL COMPONENT MAY AFFECT THE SAFETY AND RELIABILITY OF YOUR FIREARM AND MAY CAUSE SERIOUS INJURY OR DEATH.**

 **WARNING: ANY MAINTENANCE OR SERVICE NOT SPECIFIED IN THIS MANUAL MUST BE PERFORMED BY A QUALIFIED GUNSMITH USING GENUINE THOMPSON/CENTER PARTS. IF YOU DO OTHERWISE, IMPROPER FUNCTIONING OF YOUR FIREARM MAY OCCUR AND SERIOUS INJURY OR DEATH MAY RESULT.**

Do not use heavy (thick) grease or oil as during cold weather this type of lubricant may congeal and slow or stall the interaction of parts - creating a potentially dangerous condition.

## **CLEANING & MAINTENANCE CONT'D**

### **MAINTENANCE BEFORE STORAGE**

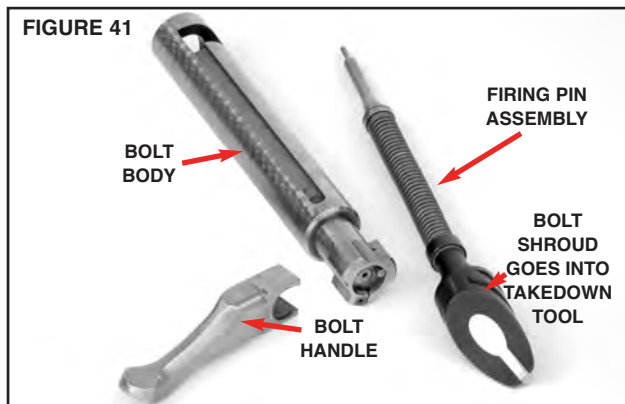
When storing, do not encase your firearm in anything that will attract or hold moisture, for example, leather or heavy cloth. Also, do not store guns with a plug inserted in the barrel for this can be a contributing factor to moisture accumulation. If your firearm is to be stored for an extended period, the bore, chambers and internal working mechanism should be oiled with a high quality lubricating oil or preservative intended for firearms. The external working mechanisms, lower and upper receiver, and barrel should be coated with an anti-rust oil. Before using your firearm again, be sure to clean it. Every time you clean your firearm, check it for signs of wear. If wear is noted, do not use the firearm. Return it to Thompson/Center for service or have it checked by a qualified gunsmith.

### **BOLT MAINTENANCE & CLEANING**

Using the Bolt Takedown Tool (FIGURE 40) that is supplied with the rifle, the bolt may be field stripped for maintenance and to install different shaped bolt handles that are available as options. The bolt handle is held in place under spring tension. This spring tension must be released to allow the bolt handle to be removed from the bolt body, thereby allowing the firing pin assembly to be removed from the bolt body (FIGURE 41).

Do not attempt to disassemble the firing pin assembly beyond what is covered in this manual.

The first step in this process is to uncock the firing pin. To do this, use the takedown tool that came with the rifle.



## CLEANING & MAINTENANCE CONT'D

- Grasp the bolt body in one hand and the takedown tool in the other. Put the takedown tool on the bolt shroud and rotate the bolt shroud to move the striker from the cocked position to the uncocked position (FIGURES 42-44).

ENGAGE SLOT IN TAKEDOWN TOOL AND TWIST



FIGURE 42

SHOWING STRIKER IN COCKED POSITION

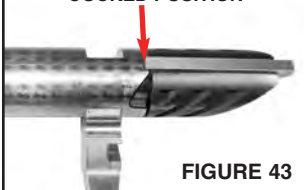


FIGURE 43

- After uncocking the firing pin/striker the user must use the takedown tool to hold the bolt against a flat surface and compress the firing pin spring with constant downward pressure. With your other hand pull the handle clear of the bolt body (FIGURE 45).

SHOWING STRIKER IN UNCOCKED POSITION

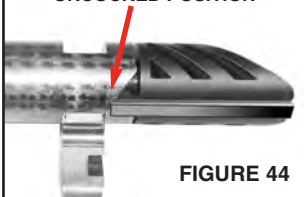


FIGURE 44

- After the bolt handle is pulled free of the bolt body (FIGURE 46) the firing pin assembly can be removed from the bolt body (FIGURE 47) - allowing it to be cleaned and lubricated.

APPLY CONSTANT DOWNWARD PRESSURE TO BOLT AND PULL HANDLE OUT

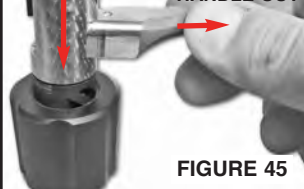


FIGURE 45

ONCE BOLT HANDLE IS REMOVED - FIRING PIN CAN BE WITHDRAWN



FIGURE 47

PULL HANDLE CLEAR OF BOLT

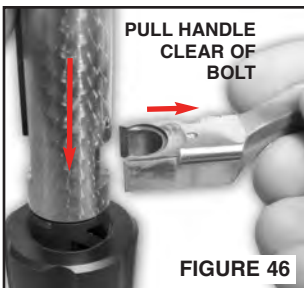


FIGURE 46

## CLEANING & MAINTENANCE CONT'D

**WARNING: NEVER MANIPULATE, ADJUST OR CHANGE ANY OF THE INTERNAL COMPONENTS OF YOUR FIREARM UNLESS SPECIFICALLY DIRECTED TO DO SO IN THIS MANUAL. IMPROPER MANIPULATION OF ANY INTERNAL COMPONENT MAY AFFECT THE SAFETY AND RELIABILITY OF YOUR FIREARM AND MAY CAUSE SERIOUS INJURY OR DEATH.**

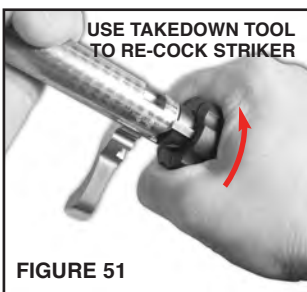
- Align the mark on the bolt handle with the similar mark on the bolt body to make certain that the handle is oriented correctly (FIGURE 49).



- When re-assembling the bolt, put the firing pin assembly back into the bolt body. Keep the striker/firing pin in the uncocked position. Start the handle into the bolt body slot before compressing the spring as this aids in assembly. Once the spring is compressed, fully insert the bolt handle into the bolt body and then release the tension (FIGURE 50).



- After the bolt handle is re-installed, the striker must now be re-cocked (FIGURE 51) to allow the bolt to be installed back into the receiver. An audible “click” indicates that the firing pin is re-cocked.



**NOTE:** Failure to re-cock the firing pin/striker before installing the bolt back into the receiver could result in cosmetic damage to the stock as the firing pin won't be aligned correctly.

- Re-install bolt into receiver as instructed on page 14 and check for proper functioning.

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# **LIMITED LIFETIME WARRANTY**

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This warranty is granted by Thompson/Center Arms Company, Inc. This warranty, which shall last for the Lifetime of the original owner of any factory finished firearm, is established by the return of the Thompson/Center Arms authorized warranty card within thirty (30) days of purchase of such firearm. With respect to such firearm, this warranty supersedes any and all other warranties.

Thompson/Center Arms firearms are warranted to be free from defects in material and workmanship. Any such defects of which Thompson/Center Arms receives written notice by the original owner will be remedied by Thompson/Center Arms without charge within a reasonable time after such notification and delivery of the firearm as provided below.

Warranty claims (in writing) and the firearm or part thereof concerned should be delivered, postage prepaid, to the factory at Thompson/Center Arms, 2100 Roosevelt Ave., Springfield, MA 01104. In addition, a copy of the bill of sale in the owner's name, or, where applicable, a copy of ATF Form 4473 indicating date of purchase must be included. It is important that the owner comply with all applicable federal, state and local laws and regulations in the shipment of firearms to Thompson/Center Arms.

Warranty claims should state the model and, where applicable, the serial number of the firearm concerned and the description of the difficulty experienced. It is recommended that shipments be insured by the owner, since Thompson/Center Arms will accept no responsibility for loss or damage in transit. Transportation and insurance charges for return to the owner will be paid by Thompson/Center Arms if the claim is covered by this warranty.

**UNDER NO CIRCUMSTANCES SHALL THOMPSON/CENTER ARMS BE RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES WITH RESPECT TO ECONOMIC LOSS, INJURY, DEATH OR PROPERTY DAMAGE, WHETHER AS A RESULT OF BREACH OF THIS WARRANTY, NEGLIGENCE OR OTHERWISE.**

Some States do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

Thompson/Center Arms will not be responsible for:

Defects or malfunctions resulting from careless handling, unauthorized adjustments or modifications made or attempted by anyone other than a qualified gunsmith following Thompson/Center Arms authorized procedures, or failure to follow the instructions in the Thompson/Center Arms Safety & Instruction manual.

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## **LIMITED LIFETIME WARRANTY CONT'D**

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Use of defective or improper ammunition and/or propellant, corrosion, neglect, abuse, ordinary wear and tear, or unreasonable use.

Use of replacement parts, including but not limited to barrels and springs, other than Thompson/Center Arms factory or authorized parts.

Criminal misuse, negligence, or use under the influence of drugs or alcohol.

Services performed by the Thompson/Center Arms Custom Shop and/or Repair Department do not void this warranty. This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.

Note: All liability is excluded in the event that the instructions in the Thompson/Center Arms Safety and Instruction manual are not observed.

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## **CONTACT & SHIPPING FOR SERVICE**

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**Shipping Address:** Thompson/Center Arms Company  
2100 Roosevelt Avenue  
Springfield, MA 01104

Should your Thompson/Center firearm require service, it should be returned to the Thompson/Center factory.

- Call or e-mail the Customer Service Dept. for authorization and shipping instructions.
- Ensure that the magazine and chamber are unloaded.
- **Do not attempt to ship a firearm via US Postal Service; only federally licensed dealers may ship a firearm by US Postal Service.**
- **DO NOT SHIP ANY AMMUNITION.**
- Enclose a letter which includes your full name and address (no P.O. Boxes, please), daytime telephone number, e-mail address, the serial number of the firearm, and details of the problem experienced (stating the brand and type of ammunition used when the problem occurred) or work desired.
- Record the serial number before shipping, in case you wish to check on the repair status of your firearm.

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## **CONTACT & SHIPPING FOR SERVICE CONT'D**

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- Please remove all custom parts and accessories, such as stocks, special sights and scopes, or slings from your firearm before returning.
- Place the firearm in its original case or in a similarly secure container and pack it securely.
- The package must **NOT** bear any markings which indicate the identity of the contents.
- It is most important that you comply with federal, state, and local laws and regulations. The following guidelines are meant to help, but you must seek assistance from the appropriate authorities if necessary.
- If your firearm must be replaced, it *may* be necessary to ship the replacement to a dealer rather than directly to you. You *may* be requested to furnish a signed FFL (Federal Firearms License) from your dealer in such an instance.
- Warranty repair work will begin upon receipt and examination of the firearm. In the case of repairs or work not covered by the warranty, a quotation covering the cost of the work plus shipping charges will be sent to you. Repairs or modification will begin upon receipt of payment.



**WARNING: YOU MAY PURCHASE ACCESSORIES FOR YOUR THOMPSON/CENTER FIREARM. YOU MUST HAVE SOME OF THESE PARTS INSTALLED BY A GUNSMITH QUALIFIED TO PERFORM SERVICE ON THOMPSON/CENTER FIREARMS. NEVER ATTEMPT TO MODIFY YOUR FIREARM OR INSTALL REPLACEMENT PARTS IN YOUR FIREARM. ALWAYS USE A QUALIFIED THOMPSON/CENTER GUNSMITH EVEN IF THE REPAIR SEEMS SIMPLE.**

**T/C Mailing Address:**

(for questions & comments)

**Thompson/Center Arms Company, Inc.**

2100 Roosevelt Avenue • Springfield, MA 01104

**T/C Shipping Address:**

(for repairs or warranty work)

**Thompson/Center Arms Company, Inc.**

**ATTN: Repair Department**

2100 Roosevelt Avenue • Springfield, MA 01104

**Web Address:**

[www.tcarms.com](http://www.tcarms.com)

**Customer Service Phone:**

**Toll Free (866) 730-1614**